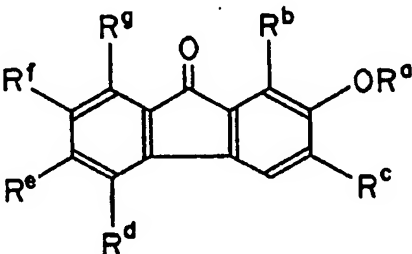
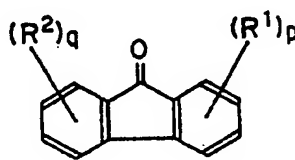




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<p>(21) International Application Number: PCT/JP94/00966 (22) International Filing Date: 15 June 1994 (15.06.94) (30) Priority Data: 5/147740 18 June 1993 (18.06.93) JP (71) Applicant (for all designated States except US): OTSUKA PHARMACEUTICAL CO., LTD. [JP/JP]; 9, Kandatsukasa- cho 2-chome, Chiyoda-ku, Tokyo 101 (JP). (72) Inventors; and (75) Inventors/Applicants (for US only): TANAKA, Tatsuyoshi [JP/JP]; 7-10, Aza-nakase-nakanokoshi, Nakakirai, Matsushige-cho, Itano-gun, Tokushima 771-14 (JP). SAKURAI, Yohji [JP/JP]; 26-1, Aza-kamiji, Nakamura, Kitajima-cho, Itano-gun, Tokushima 771-02 (JP). FUJI- SAWA, Nobutaka [JP/JP]; 16-7, Aza-nakase-nishinokoshi, Nakakirai, Matsushige-cho, Itano-gun, Tokushima 771-14 (JP). HONGO, Osamu [JP/JP]; 1-10-50, Minamiokinosu, Tokushima-shi, Tokushima 770 (JP). NISHI, Takao [JP/JP]; 2-28, Aza-sotobiraki, Tarohachisu, Kitajima-cho, Itano-gun, Tokushima 771-02 (JP).</p>	<p>(74) Agents: KAMEI, Hirokatsu et al.; Ai Association of Patent and Trademark Attorneys, 4F, Daisan Shoho Building, 2-3, Nishishinsaibashi 2-chome, Chuo-ku, Osaka-shi, Osaka 542 (JP). (81) Designated States: AU, CA, CN, KR, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.</p>	
<p>(54) Title: FLUORENONE DERIVATIVES, PROCESS FOR PREPARING THE SAME AND CENTRAL OR PERIPHERAL NERVE DEGENERATION REPAIR AND PROTECTIVE AGENT</p>		
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>(A)</p> </div> <div style="text-align: center;">  <p>(1)</p> </div> </div>		
<p>(57) Abstract</p> <p>The present invention provides novel fluorenone derivatives represented by formula (A) (wherein R^a-R^g are defined in the specification), and a method for repairing and protecting central or peripheral nerve degeneration comprising use of a fluorenone derivative represented by formula (1) (wherein R¹, R², p and q are as defined in the specification) as an active component.</p>		

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DESCRIPTION

FLUORENONE DERIVATIVES, PROCESS FOR PREPARING
THE SAME AND CENTRAL OR PERIPHERAL NERVE
DEGENERATION REPAIR AND PROTECTIVE AGENT

5

Technical Field

The present invention relates to a fluorenone derivative, a process for preparing the same and a central or peripheral nerve degeneration repair or protective agent.

Background Art

10 At present, it is suggested that senile demantia represented by Alzheimer's disease causes serious change in central cholinergic nervous system, which results in deterioration of function thereof [Perry, E. K. and Perry, R. H. "Biochemistry of Dementia", page 135 (1980), John
15 Wiley & Sons.,].

Accordingly, a compound having repair capacity (e.g. survival effect and neulite stretching effect) and protective action of nerve cells can be effectively used as a remedy or a preventive for senile demantia represented by
20 Alzheimer's disease, Down's syndrome, Huntington's chorea, intellectual/learning disturbance (e.g. amnesia, memory disorder, etc.), and aftereffect and neuropathy caused by deterioration of acetylcholinergic nervous system function due to head injury, cerebral operation, drug intoxication,
25 circulatory disorder, cerebral metabolic disorder,

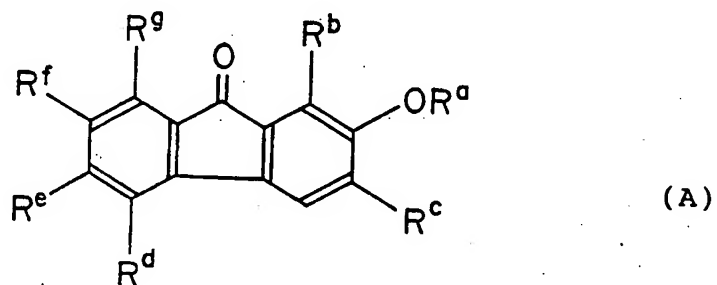
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encephalitis, etc. [J. W. Geddes et al., Science, 230, 1179-1181 (1985)].

Heretofore, NGF (nerve growth factor), GM1 (ganglioside) and the like have merely been known as the compound having repair capacity for nerve cells degeneration as described above. NGF is described, for example, in Neuroscience [Hefti, F. et al., 14, 55-68 (1985)], Journal of Neuroscience [Frantz Hefti, 6, 2155-2162 (1986)], Proc. Natl. Acad. Sci. USA, L. R. Williams et al., 83, 9231-9235 (1986), Science [L. E. Kromer, 235, 214-216 (1986)] and the like. In addition, GM1 is described, for example, in Science [Fred J. Roisen et al., 214, 577-578 (1981)], Brain Res. [M. V. Sofroniew et al. 398, 393-396 (1986)], Brain Res. [M. Gradkowska et al., 375, 417-422 (1986)] and the like.

Disclosure of Invention

A fluorenone derivative of the present invention is represented by the following formulas (A) to (D).

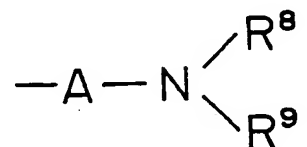


[wherein R^a is a hydrogen atom, a lower alkenyl group or an acetyl group;

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R^b and R^c are the same or different and are a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkenyloxy group, a group of the formula:

5

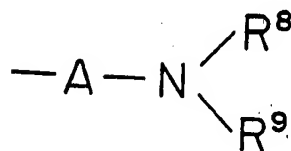


(wherein R^8 and R^9 are the same or different and indicate a hydrogen atom, a lower alkyl group, a lower alkoxy-carbonyl-substituted lower alkyl group, a pyrimidinyl group or
 10 pyrazinyl group, and R^8 and R^9 may bond together with the nitrogen atom to which they are attached to form a 5- or 6-membered saturated heterocycle through a nitrogen or oxygen atom or not (i.e., having a nitrogen or oxygen atom or not as
 15 other hetero atom), the heterocycle optionally containing a substituent selected from the group consisting of a lower alkyl group and a lower alkoxy-carbonyl group; and A is a lower alkylene group), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a
 20 hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

R^d , R^e , R^f and R^g are the same or different and are; a hydrogen atom, a lower alkenyl group, a lower alkyl
 25 group, a halogen atom, a lower alkoxy group, a lower

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alkenyloxy group, a group of the formula:



- 5 (wherein R^8 and R^9 are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl
- 10 ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;
- 15 (1) R^c and R^g must not be methyl groups when R^a , R^b , R^d , R^e and R^f are hydrogen atoms,
- (2) R^f must not be a methyl group when R^a , R^b , R^c , R^d , R^e and R^g are hydrogen atoms,
- (3) R^g must not be a methyl group when R^b , R^c , R^e and
- 20 R^f are hydrogen atoms, and R^a is a hydrogen atom or an acetyl group,
- (4) R^b and R^f must not be methyl groups when R^a , R^c , R^d , R^d , R^e and R^g are hydrogen atoms,
- (5) R^b must not be an allyl group when R^c , R^d , R^e , R^f
- 25 and R^g are hydrogen atoms, and R^a is a hydrogen atom or an

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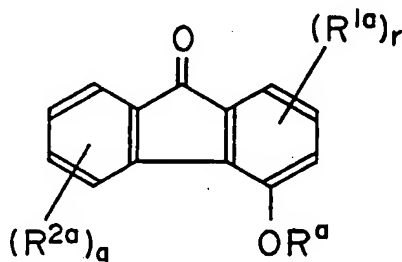
acetyl group,

(6) any one to three of R^b to R^g must not be lower alkyl groups or halogen atoms when R^a is a hydrogen atom,

(7) R^a must not be a hydrogen atom and an acetyl group when R^b , R^c , R^d , R^e , R^f and R^g are hydrogen atoms,

(8) R^f must not be a cyano-substituted lower alkyl group when R^a , R^b , R^c , R^d , R^e and R^g are hydrogen atoms, and

(9) any one of R^d , R^e , R^f and R^g must not be a hydrogen atom when R^b and R^c are hydrogen atoms and any one of R^d , R^e , R^f and R^g is a lower alkenyl group];



(B)

[wherein R^a is as defined above; q is an integer of 1 to 4; r is an integer of 1 to 3;

R^{1a} has the same meanings as R^b and R^c defined above;

R^{2a} has the same meanings as R^d to R^g defined above;

provided that,

(1) R^{1a} must not be a hydrogen atom when R^a is a hydrogen atom or an acetyl group and R^{2a} is a lower alkoxy group,

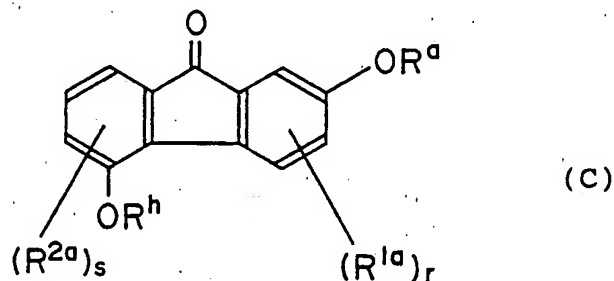
(2) R^{2a} must not be a lower alkenyl group when R^{1a} is a

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hydrogen atom and q is 1, and

(3) a total of r and q must not be an integer of 2 to 4 when R^a is a hydrogen atom and R^{1a} and R^{2a} indicate a hydrogen atom, a halogen atom or a lower alkyl group];

5



10

[wherein R^{1a} , R^{2a} , R^a and r are as defined above;

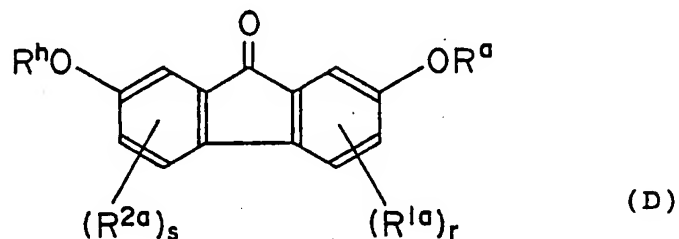
R^h is a hydrogen atom, a lower alkenyl group or an acetyl group; s is an integer of 1 to 3; provided that,

(1) any one of R^a and R^h is an acetyl group when R^{1a} and R^{2a} are hydrogen atoms, and

15

(2) a 4-position of a fluorenone skeleton must not be substituted with R^{1a} when R^a and R^h are hydrogen atoms or acetyl groups and R^{2a} is a hydrogen atom, r is 1 and R^{1a} is a methoxy group]; and

20



25

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[wherein R^{1a} , R^{2a} , R^a , R^h , r and s are as defined above;
provided that,

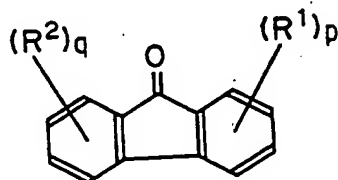
(1) both R^{1a} and R^{2a} must not be hydrogen atoms when R^a and R^h are hydrogen atoms or acetyl groups,

5 (2) 1- and 8-positions of a fluorenone skeleton must not be substituted with R^{1a} and R^{2a} when R^a and R^h are hydrogen atoms, r and s are 1 and R^{1a} and R^{2a} are methyl groups, and

(3) 3- and 6-positions of a fluorenone skeleton must not be substituted with R^{1a} and R^{2a} when R^a and R^h are hydrogen
10 atoms, r and s are 1 and R^{1a} and R^{2a} are halogen atoms].

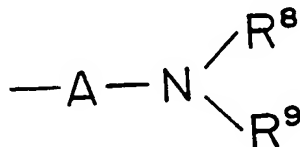
The central and/or peripheral nerve cells degeneration repair or protective agent of the present invention contains a fluorenone derivative represented by the formula:

15



(1)

[wherein R^1 is a hydrogen atom, a hydroxyl group, a lower
20 alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyloxy group, a lower alkenyloxy group, a group of the formula:



25

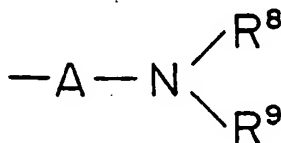
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(wherein R^8 and R^9 are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower

5 trialkyl-substituted ammonium-substituted lower alkyl group;

R^2 is a hydrogen atom, a hydroxyl group, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkanoyloxy group, a lower alkenyloxy group, a group of the formula:

10



(wherein R^8 , R^9 and A are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted

15 lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthiothio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a

20 lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

p and q indicate an integer of 1 to 4; and

R^1 and R^2 may be the same or different] as an active

25 component.

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The fluorenone derivative represented by the above formula (1) has an action of extremely accelerating survival of nerve cells and stretching of neurite and further increasing enzyme activity of choline acetyltransferase (ChAT) as an acetylcholine synthesis enzyme of cholinergic nerve cells. Accordingly, the compound represented by the above formula (1) has particularly an action of accelerating survival and growth of cholinergic nerve cells of a central nervous system and a protective action against the disorder thereof.

Further, the fluorenone derivative represented by the above formula (1) has a peripheral nerve degeneration repair or protective action and is useful as a peripheral nerve degeneration repair or protective agent. For example, it is useful as an effective remedy for neuropathy due to injury, neuropathy due to metabolic factor such as diabetic neuropathy, neuropathy caused by side effect of poison or drug, peripheral neuropathy such as multiple neuritis and the like.

An enzyme is essential to life-sustaining of a living body, e.g. energy production, metabolism, etc. The enzyme becomes a so-called active enzyme such as oxygen anion radical, peroxidized ion, hydroxy radical, etc. by the reaction in energy production system, enzyme reaction, reaction due to ultraviolet rays, radiation, etc. The active

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oxygen species are useful for the living body in view of bactericidal action of oxygenase, white blood cells and the like. On the other hand, they accelerate hyperoxidation of an unsaturated fatty acid forming phospholipid of biomembrane, such as oleic acid, linolic acid, linolenic acid, arachidonic acid, etc. to form lipoperoxide. The resulting lipoperoxide cause formation of alkoxy radical and hydroxy radical, similar to the above active oxygen species to attach the biomembrane, which results in membrane disorder and devitalization of various useful enzymes [see Metabosilm, 15 (10), 1978, special issue of "Active Oxygen"].

In the living body, for example, enzymes having something to do with metabolic devitalization of the above active oxygen species, such as superoxide dismutase (SOD), catalase, glutathione peroxidase, etc. are present, and vitamins having various antioxidation capacities are also present, in addition to α -tocopherol (vitamin E). According to the action of these enzymes and vitamins, normal life-sustaining can be conducted. However, failure is arisen in a suitable defensive mechanism due to the above enzymes and vitamins for some reason, or formation of the active oxygen species which surpass a capacity of the defensive mechanism or formation/accumulation of lipoperoxide is sometimes recognized. When such a failure is arisen in the defensive mechanism, serious disorders such as various diseases due to

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platelet aggregation, inflammation, hepatopathy, arterial sclerosis, cythemolysis, aging or senile dementia, retinopathy, pulmonary disturbance, cardiac/pulmonary disturbance due to certain drug, ischemic angiopathy and the like are arisen
5 with the chain reactive progress of the hyperoxidation reaction.

A compound having an action of scavenging active oxygen species (radical) which have hitherto been considered to be a main factor of the above various disorders and
10 preventing or reducing formation/accumulation of lipoperoxide in the living body is normally referred to as an antioxidant. Actually, several examples of the preventive and therapeutic effect thereof on the above various diseases have been reported. As the reported antioxidant, for example, there are
15 enzyme including the above SOD [Superoxide and Medical, Yoshihiko Oyanagi, 1981, Kyoritsu Shuppansha, pages 137-141], butylated hydroxytoluene (BHT), butylated hydroxyanisol (BHA), α -tocopherol (vitamin E) [Makoto Mino and Hidetaka Tanaka, Medicinal Journal, 19 (12), 1983, pages 2351-2359; and
20 Toshihiko Suematsu, Medicinal Journal, 19 (5), 1983, pages 909-914] and the like.

The fluorenone derivative represented by the above formula (1) (hereinafter referred to as a "compound of the present invention") has an action of scavenging active oxygen
25 species and preventing/reducing formation of lipoperoxide in

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the living body. Accordingly, the compound of the present invention is useful as a preventive or a remedy for various disorders/diseases caused by the overformation of the above active oxygen species, accumulation of lipoperoxide in the living body or failure of the defensive mechanism against them. For example, it is also useful as medicines such as antiarteriosclerotic agent, carcinogenesis preventive, anti-inflammatory agent, analgesic, autoimmune disease remedy, platelet aggregation inhibitor, hypotensive drug, antilipemic agent, preventive and remedy for prematurity retinopathy and cataract and the like. Further, the compound of the present invention is not only useful as the above medicines, but also useful as antioxidants for fats and oils contained in processed foods.

Further, the compound of the present invention has a cyclic guanosine 3',5'-monophosphate-phosphodiesterase (c-GMP-PDE) inhibition action, and also has an antiplatelet action, antineutrophil action, antivasospasm action, angiectasia action and effect-enhancing action of EDRF (endothelium-derived relaxing factor) and nitro-based vasodialtor by increasing c-GMP concentration.

Accordingly, the compound of the present invention is useful for treating and preventing diseases such as stable/unstable type angina pectoris, hypertension, tenal hypertension, congestive heart failure, arterial sclerosis, peripheral

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angiopathy, e.g. post PTCA (post-percutaneous transluminal coronary angioplasty), cerebral hemorrhage, bronchitis, chronic asthma, allergic asthma, allergic rhinitis, glaucoma and the like.

5 Examples of the respective groups defined in the present specification are as follows.

 Examples of the lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, tert-butyl, pentyl,
10 hexyl groups and the like.

 Examples of the lower alkenyl group include straight- or branched-chain alkenyl groups having 2 to 6 carbon atoms such as vinyl, allyl, 2-butenyl, 3-butenyl, 1-methylallyl, 2-pentenyl, 2-hexenyl groups and the like.

15 Examples of the halogen atom include fluorine, chlorine, bromine and iodine atoms and the like.

 Examples of the lower alkoxy group include straight- or branched-chain alkoxy groups having 1 to 6 carbon atoms such as methoxy, ethoxy, propoxy, isopropoxy, butoxy, tert-
20 butoxy, pentyloxy, hexyloxy groups and the like.

 Examples of the lower alkylthio group include straight- or branched-chain alkylthio groups having 1 to 6 carbon atoms such as methylthio, ethylthio, propylthio, isopropylthio, butylthio, tert-butylthio, pentylthio,
25 hexylthio groups and the like.

Examples of the lower alkanoyloxy group include straight- or branched-chain alkanoyloxy groups having 1 to 6 carbon atoms such as formyloxy, acetyloxy, propionyloxy, butyryloxy, isobutyryloxy, pentanoyloxy, tert-
5 butylcarbonyloxy, hexanoyloxy groups and the like.

Examples of the lower alkenyloxy group include straight- or branched-chain alkenyloxy groups having 2 to 6 carbon atoms such as vinyloxy, allyloxy, 2-butenyloxy, 3-butenyloxy, 1-methylallyloxy, 2-pentenylloxy, 2-hexenyloxy
10 groups and the like.

Examples of the lower alkoxycarbonyl-substituted lower alkyl group include straight- or branched-chain alkoxycarbonylalkyl groups having 1 to 6 carbon atoms in each of which alkoxycarbonyl moiety is a straight- or branched-
15 chain alkoxycarbonyl group having 1 to 6 carbon atoms, such as methoxycarbonylmethyl, 3-methoxycarbonylpropyl, ethoxycarbonylmethyl, 3-ethoxycarbonylpropyl, 4-ethoxycarbonylbutyl, 5-isopropoxycarbonylpentyl, 6-propoxycarbonylhexyl, 1,1-dimethyl-2-butoxycarbonylethyl,
20 2-methyl-3-tert-butoxycarbonylpropyl, 1-methoxycarbonylisopentyl, 2-pentyloxycarbonylethyl, hexyloxycarbonylmethyl groups and the like.

Examples of the lower alkoxycarbonyl group include
25 straight- or branched-chain alkoxycarbonyl groups having 1 to

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6 carbon atoms such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl, hexyloxycarbonyl groups and the like.

5 Examples of the 5- or 6-membered saturated heterocycle formed by bonding R⁸ and R⁹ together with the nitrogen atom to which they are attached through a nitrogen or oxygen atom or not include pyrrolidinyl, piperidinyl, piperazinyl, morpholino groups and the like.

10 Examples of the heterocycle group substituted with a substituent selected from the group consisting of a lower alkyl group and a lower alkoxycarbonyl group include the heterocycle groups substituted with 1 to 3 substituents selected from the group consisting of a straight- or
15 branched-chain alkyl group having 1 to 6 carbon atoms and a straight- or branched-chain alkoxycarbonyl group having 1 to 6 carbon atoms, such as 4-methylpiperazinyl, 3,4-dimethylpiperazinyl, 3-ethylpyrrolidinyl, 2-propylpyrrolidinyl, 3,4,5-trimethylpiperidinyl, 4-butylpiperidinyl, 3-pentylmorpholino, 4-hexylpiperazinyl, 4-ethoxycarbonylpiperazinyl, 3-methoxycarbonylmorpholino, 3-methyl-4-ethoxycarbonylpiperidinyl,
20 2-methoxycarbonylpyrrolidinyl, 3-ethoxycarbonylpyrrolidinyl groups and the like.

25 Examples of the imidazolyl-substituted lower alkyl

group include imidazolyl-substituted alkyl groups in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as (1-imidazolyl)methyl, 2-(1-imidazolyl)ethyl, 1-(2-imidazolyl)ethyl, 3-(4-imidazolyl)propyl, 4-(5-imidazolyl)butyl, 5-(1-imidazolyl)pentyl, 6-(2-imidazolyl)hexyl, 1,1-dimethyl-2-(1-imidazolyl)ethyl, 2-methyl-3-(1-imidazolyl)propyl groups and the like.

Examples of the lower alkoxy-lower alkyl group include straight- or branched-chain alkoxyalkyl groups having 1 to 6 carbon atoms in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as methoxymethyl, 2-ethoxymethyl, 1-methoxymethyl, 3-methoxypropyl, 4-ethoxybutyl, 6-propoxyhexyl, 5-isopropoxypentyl, 1,1-dimethyl-2-butoxyethyl, 2-methyl-3-tert-butoxypropyl, 2-pentyloxyethyl, hexyloxymethyl groups and the like.

Examples of the lower alkylene group include straight- or branched-chain alkylene groups having 1 to 6 carbon atoms such as methylene, ethylene, trimethylene, 2-methyltrimethylene, 2,2-dimethyltrimethylene, 1-methyltrimethylene, methylmethylene, ethylmethylene, tetramethylene, pentamethylene, hexamethylene groups and the like.

Examples of the pyridylthio-substituted lower alkyl

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group include pyridylthio-substituted alkyl groups in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as (2-pyridyl)thiomethyl, (3-pyridyl)thiomethyl, (4-pyridyl)thiomethyl, 2-(2-pyridyl)thioethyl, 2-(3-pyridyl)thioethyl, 2-(4-pyridyl)thioethyl, 3-(2-pyridyl)thiopropyl, 3-(3-pyridyl)thiopropyl, 3-(4-pyridyl)thiopropyl, 4-(2-pyridyl)thiobutyl, 4-(3-pyridyl)thiobutyl, 4-(4-pyridyl)thiobutyl, 5-(2-pyridyl)thiopentyl, 5-(3-pyridyl)thiopentyl, 5-(4-pyridyl)thiopentyl, 6-(2-pyridyl)thiohexyl, 6-(3-pyridyl)thiohexyl, 6-(4-pyridyl)thiohexyl, 1,1-dimethyl-2-(2-pyridyl)thioethyl, 1,1-dimethyl-2-(3-pyridyl)thioethyl, 1,1-dimethyl-(4-pyridyl)thioethyl, 2-methyl-3-(2-pyridyl)thiopropyl, 2-methyl-3-(3-pyridyl)thiopropyl, 2-methyl-3-(4-pyridyl)thiopropyl groups and the like.

Examples of the phenylthio-lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring include phenylthio alkyl groups in each of which alkyl moiety optionally containing 1 to 3 straight- or branched-chain alkoxy groups having 1 to 6 carbon atoms as a substituent on a phenyl ring is a straight- or branched chain alkyl group having 1 to 6 carbon atoms, such as phenylthiomethyl, 1-phenylthioethyl, 2-phenylthioethyl,

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1-phenylthioethyl, 3-phenylthiopropyl, 4-phenylthiobutyl, 5-phenylthiopentyl, 6-phenylthiohexyl, 1,1-dimethyl-2-phenylthioethyl, 2-methyl-3-phenylthiopropyl, (2-methoxyphenyl)thiomethyl, (3-methoxyphenyl)thiomethyl, (4-methoxyphenyl)thiomethyl, 2-(4-methoxyphenyl)thioethyl, 1-(2-ethoxyphenyl)thioethyl, 3-(4-isopropoxyphenyl)thiopropyl, 4-(3-pentyloxyphenyl)thiobutyl, 5-(4-hexyloxyphenyl)thiopentyl, 6-(2-butyloxyphenyl)thiohexyl, (3,4-dimethoxyphenyl)thiomethyl, (3-ethoxy-4-methoxyphenyl)thiomethyl, (2,3-dimethoxyphenyl)thiomethyl, (2,6-dimethoxyphenyl)thiomethyl, (3,4,5-trimethoxyphenyl)thiomethyl groups and the like.

Examples of the benzimidazolylthio-substituted lower alkyl group include benzimidazolylthio-substituted straight- or branched chain alkyl groups having 1 to 6 carbon atoms such as (benzimidazole-2-yl)thiomethyl, 1-(benzimidazole-4-yl)thioethyl, 2-(benzimidazole-5-yl)thioethyl, 3-(benzimidazole-6-yl)thiopropyl, 4-(benzimidazole-2-yl)thiobutyl, 5-(benzimidazole-7-yl)thiopentyl, 6-(benzimidazole-2-yl)thiohexyl, 1,1-dimethyl-2-(benzimidazole-2-yl)thioethyl, 2-methyl-3-(benzimidazole-2-yl)thiopropyl groups and the like.

Examples of the imidazolylthio-substituted lower alkyl group include imidazolylthio-substituted alkyl groups in each

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of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as (2-imidazolyl)thiomethyl, 2-(2-imidazolyl)thioethyl, 1-(2-imidazolyl)thioethyl, 3-(4-imidazolyl)thiopropyl, 4-(5-imidazolyl)thiobutyl, 5-(4-imidazolyl)thiopentyl, 6-(2-imidazolyl)thiohexyl, 1,1-dimethyl-2-(2-imidazolyl)thiohexyl, 1,1-dimethyl-2-(2-imidazolyl)thioethyl, 2-methyl-3-(5-imidazolyl)thiopropyl groups and the like.

Examples of the lower alkanoyl group include straight- or branched chain alkanoyl group having 1 to 6 carbon atoms such as formyl, acetyl, propionyl, butyryl, isobutyryl, pentanoyl, tert-butylcarbonyl, hexanoyl groups and the like.

Examples of the cycloalkylthio-substituted lower alkyl group include cycloalkylthioalkyl groups having 3 to 8 carbon atoms in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as cyclopropylthioethyl, 2-cyclobutylthioethyl, 1-cyclopentylthioethyl, 3-cyclohexylthiopropyl, cyclohexylthiomethyl, 4-cycloheptylthiobutyl, 5-cyclooctylthiopentyl, 6-cyclohexylthiohexyl, 1,1-dimethyl-2-cyclohexylthioethyl, 2-methyl-3-cyclohexylthiopropyl groups and the like.

Examples of the cyano-substituted lower alkyl group include cyanoalkyl groups in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon

atoms, such as cyanomethyl, 2-cyanoethyl, 1-cyanoethyl, 3-cyanopropyl, 4-cyanobutyl, 5-cyanopentyl, 6-cyanoethyl, 1,1-dimethyl-2-cyanoethyl, 2-methyl-3-cyanopropyl groups and the like.

5 Examples of the hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group include straight- or branched-chain alkoxy group having 1 to 6 carbon atoms (containing 1 to 3 hydroxyl groups)-substituted
10 straight- or branched chain alkoxy group having 1 to 6 carbon atoms-substituted straight- or branched-chain alkyl groups having 1 to 6 carbon atoms, such as 2-[2-(2-hydroxyethoxy)ethoxy]propyl, hydroxymethoxymethoxymethyl, 2-[3-(2-hydroxyethoxy)propoxy]ethyl, [(3,4,5-trihydroxypentyloxy)methoxy]methyl, 1-[4-(1-hydroxyethoxy)butoxy]ethyl, 3-[6-(3-hydroxypropoxy)hexyloxy]propyl, 4-[5-(2,3-dihydroxypropoxy)pentyloxy]butyl, 5-[1,1-dimethyl-2-(4-hydroxybutoxy)ethoxy]pentyl, 6-[2-methyl-3-(3,4-dihydroxybutoxy)propoxy]hexyl, 20 [2-(1,1-dimethyl-2-hydroxyethoxy)ethoxy]methyl, 2-[(5-hydroxypentyloxy)methoxy]ethyl, 3-(6-hydroxyhexyloxymethoxy)propyl, [(2-methyl-3-hydroxypropoxy)methoxy]methyl groups and the like.

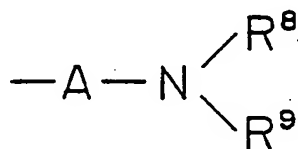
25 Examples of the lower trialkyl-substituted ammonium-

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substituted lower alkyl group include ammonium alkyl groups in each of which lower alkyl moiety having 3 straight- or branched chain alkyl groups having 1 to 6 carbon atoms is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as trimethylammoniummethyl, 2-(triethylammonium)ethyl, 1-(tripropylammonium)ethyl, 3-(tributylammonium)propyl, 4-(tripentylammonium)butyl, 5-(triethylammonium)pentyl, 6-(triethylammonium)hexyl, 1,1-dimethyl-2-(N-methyl-N-ethyl-N-propylammonium)ethyl, 2-methyl-3-(N,N-dimethyl-N-ethylammonium)propyl, 3-(N-propyl-N,N-dimethylammonium)propyl, 4-(N,N-diethyl-N-methylammonium)butyl, 5-(N-pentyl-N-methyl-N-ethylammonium)pentyl, 6-(N-butyl-N-methyl-N-ethylammonium)hexyl groups and the like.

The following compounds of various embodiments are included in the fluorenone derivative of the formula (1) as an active component of the central or peripheral nerve degeneration repair or protective agent of the present invention.

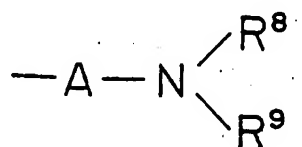
(1) A fluorenone derivative wherein R^1 is a hydroxyl group, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkylthio group, a group of the formula:



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(wherein A, R⁸ and R⁹ are the same as those defined in the above formula (A)), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group; R² is a hydroxyl group, a lower alkenyl group, a lower alkyl group, a halogen atom, a group of the formula:

10



(wherein A, R⁸ and R⁹ are the same as those defined in the above formula (A)), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

(2) A fluorenone derivative wherein R¹ is a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen

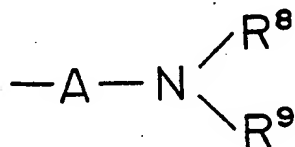
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atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyloxy group or a lower alkenyloxy group; and R^2 is the same as that defined in the above item (1), or a salt thereof.

(3) A fluorenone derivative wherein R^1 is the same as that defined in the above item (2); and R^2 is a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkanoyloxy group or a lower alkenyloxy group, or a salt thereof.

(4) A fluorenone derivative wherein R^1 is the same as that defined in the above item (1); and R^2 is the same as that defined in the above item (3), or salt thereof.

(5) A fluorenone derivative wherein R^1 is a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyloxy group, a lower alkenyloxy group, a hydroxyl group, a group of the formula:



(wherein A, R^8 and R^9 are the same as those defined in the above formula (A)), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group; R^2 is a lower alkenyl

group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkanoyloxy group, a lower alkenyloxy group, a hydroxyl group, a group of the formula:



(wherein A, R⁸ and R⁹ are the same as those defined in the above formula (A)), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

20 (6) A fluorenone derivative wherein R¹ is the same as that defined in the above item (5); and R² is the same as that defined in the above item (1), or salt thereof.

(7) A fluorenone derivative wherein R¹ is the same as that defined in the above item (5); and R² is the same as that defined in the above item (3), or salt thereof.

25 (8) A fluorenone derivative wherein R¹ is the same as

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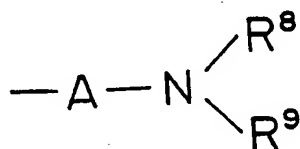
that defined in the above item (1); and R^2 is the same as that defined in the above item (5), or salt thereof.

(9) A fluorenone derivative wherein R^1 is the same as that defined in the above item (2); and R^2 is the same as that defined in the above item (5), or salt thereof.

(10) A fluorenone derivative wherein R^1 is a lower alkoxy group, a lower alkanoyloxy group or a lower alkenyloxy group; and R^2 is a lower alkoxy group, a lower alkanoyloxy group or a lower alkenyloxy group, or a salt thereof.

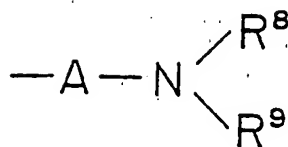
(11) A fluorenone derivative wherein R^1 is a lower alkenyl group, a lower alkyl group, a halogen atom or a lower alkylthio group; and R^2 is a lower alkenyl group, a lower alkyl group or a halogen atom, or a salt thereof.

(12) A fluorenone derivative wherein R^1 is a hydroxyl group, a group of the formula:



(wherein A, R^8 and R^9 are the same as those defined in the above formula (A)), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group; R^2 is a hydroxyl group, a group of the formula:

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(wherein A, R⁸ and R⁹ are the same as those defined in the
5 above formula (A)), an imidazolyl-substituted lower alkyl
group, a lower alkoxy-substituted lower alkyl group, a
pyridylthio-substituted lower alkyl group, a
phenylthio-substituted lower alkyl group optionally containing
a lower alkoxy group as a substituent on a phenyl ring, a
10 benzimidazolylthio-substituted lower alkyl group, an
imidazolylthio-substituted lower alkyl group, a lower alkanoyl
group, a cycloalkylthio-substituted lower alkyl group, a
cyano-substituted lower alkyl group or a lower trialkyl-
substituted ammonium-substituted lower alkyl group, or a salt
15 thereof.

(13) A fluorenone derivative wherein R¹ is the same
as that defined in the above item (10); and R² is the same as
that defined in the above item (1),
or salt thereof.

20 (14) A fluorenone derivative wherein R¹ is the same
as that defined in the above item (10); and R² is the same as
that defined in the above item (3),
or salt thereof.

(15) A fluorenone derivative wherein R¹ is the same
25 as that defined in the above item (10); and R² is the same as

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that defined in the above item (5), or salt thereof.

(16) A fluorenone derivative wherein R^1 is the same as that defined in the above item (10); and R^2 is the same as that defined in the above item (11) or salt thereof.

5 (17) A fluorenone derivative wherein R^1 is the same as that defined in the above item (10); and R^2 is the same as that defined in the above item (12), or salt thereof.

(18) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as
10 that defined in the above item (1), or salt thereof.

(19) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as that defined in the above item (3), or salt thereof.

(20) A fluorenone derivative wherein R^1 is the same
15 as that defined in the above item (11); and R^2 is the same as that defined in the above item (5), or salt thereof.

(21) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as that defined in the above item (10), or salt thereof.

20 (22) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as that defined in the above item (12), or salt thereof.

(23) A fluorenone derivative wherein R^1 is the same as that defined in the above item (12); and R^2 is the same as
25 that defined in the above item (1), or salt thereof.

(24) A fluorenone derivative wherein R^1 is the same as that defined in the above item (12); and R^2 is the same as that defined in the above item (3), or salt thereof.

5 (25) A fluorenone derivative wherein R^1 is the same as that defined in the above item (12); and R^2 is the same as that defined in the above item (5), or salt thereof.

(26) A fluorenone derivative wherein R^1 is the same as that defined in the above item (12); and R^2 is the same as that defined in the above item (11), or salt thereof.

10 (27) A fluorenone derivative wherein R^1 is the same as that defined in the above item (12); and R^2 is the same as that defined in the above item (10), or salt thereof.

(28) A fluorenone derivative wherein R^1 is the same as that defined in the above item (1); and R^2 is the same as that defined in the above item (10), or salt thereof.

15 (29) A fluorenone derivative wherein R^1 is the same as that defined in the above item (2); and R^2 is the same as that defined in the above item (10), or salt thereof.

(30) A fluorenone derivative wherein R^1 is the same as that defined in the above item (5); and R^2 is the same as that defined in the above item (10), or salt thereof.

20 (31) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as that defined in the above item (10), or salt thereof.

25 (32) A fluorenone derivative wherein R^1 is the same

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as that defined in the above item (12); and R^2 is the same as that defined in the above item (10) or salt thereof.

(33) A fluorenone derivative wherein R^1 is the same as that defined in the above item (1); and R^2 is the same as
5 that defined in the above item (11), or salt thereof.

(34) A fluorenone derivative wherein R^1 is the same as that defined in the above item (2); and R^2 is the same as that defined in the above item (11), or salt thereof.

(35) A fluorenone derivative wherein R^1 is the same
10 as that defined in the above item (5); and R^2 is the same as that defined in the above item (11), or salt thereof.

(36) A fluorenone derivative wherein R^1 is the same as that defined in the above item (10); and R^2 is the same as that defined in the above item (11), or salt thereof.

(37) A fluorenone derivative wherein R^1 is the same
15 as that defined in the above item (12); and R^2 is the same as that defined in the above item (11), or salt thereof.

(38) A fluorenone derivative wherein R^1 is the same as that defined in the above item (1); and R^2 is the same as
20 that defined in the above item (12), or salt thereof.

(39) A fluorenone derivative wherein R^1 is the same as that defined in the above item (2); and R^2 is the same as that defined in the above item (12), or salt thereof.

(40) A fluorenone derivative wherein R^1 is the same
25 as that defined in the above item (5); and R^2 is the same as

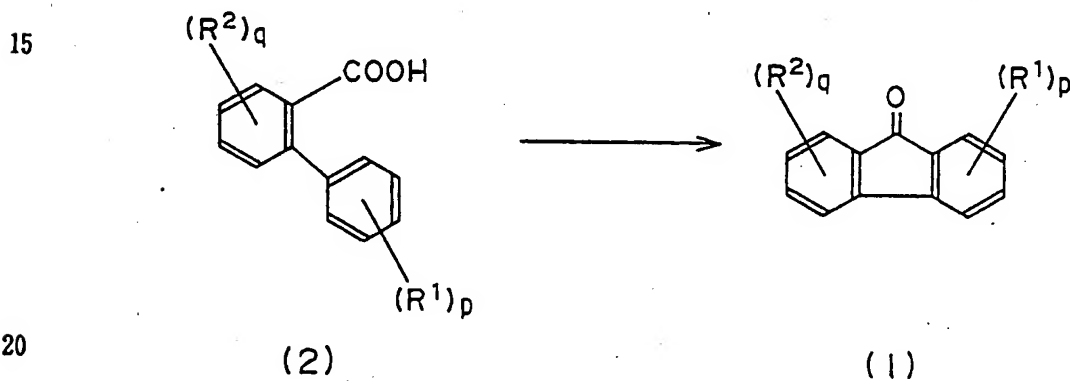
that defined in the above item (12), or salt thereof.

(41) A fluorenone derivative wherein R^1 is the same as that defined in the above item (10); and R^2 is the same as that defined in the above item (12), or salt thereof.

5 (42) A fluorenone derivative wherein R^1 is the same as that defined in the above item (11); and R^2 is the same as that defined in the above item (12), or salt thereof.

The fluorenone derivative represented by the formula (1) may be produced by various methods, for example, it is
10 easily produced by a method shown in the following reaction scheme.

Reaction scheme-1



- 31 -

[wherein R^1 , R^2 , p and q are as defined above].

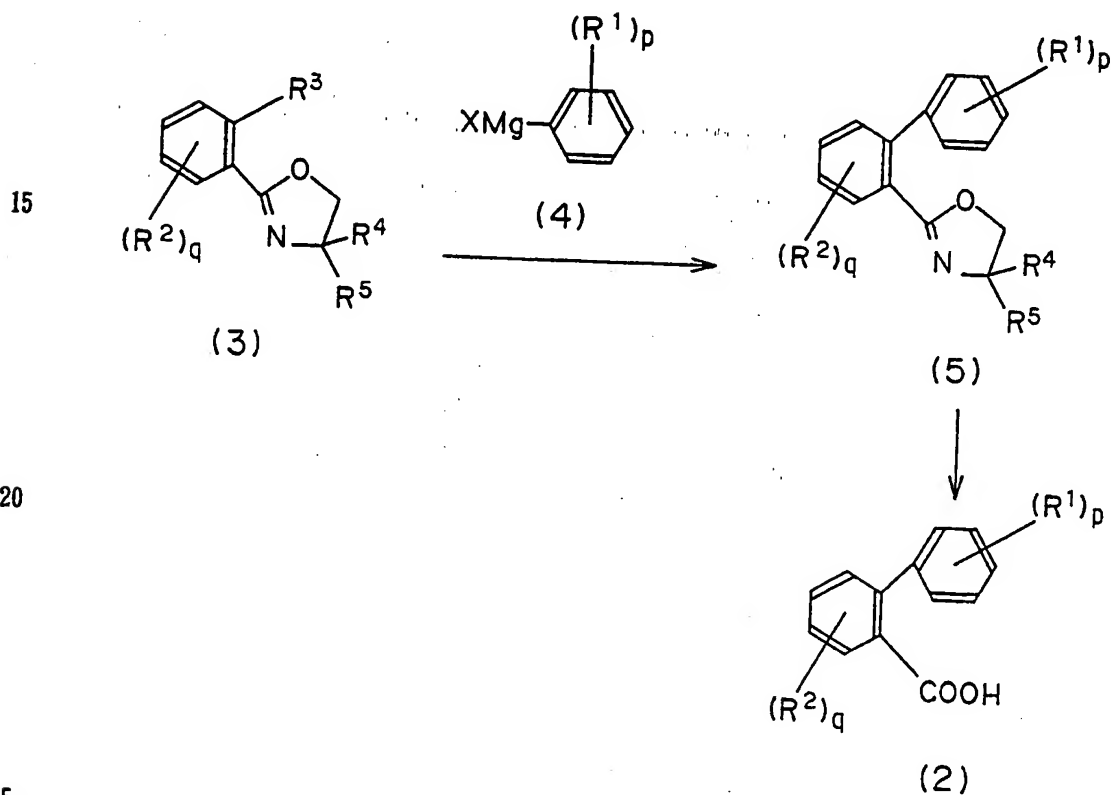
The cyclization reaction of introducing the compound (2) to the compound (1) can be conducted by various cyclization reactions which have hitherto been known.

- 5 Examples thereof include a method due to heating, a cyclization method using acidic substances such as phosphorous oxychloride, phosphorous pentachloride, phosphorous trichloride, thionyl chloride, concentrated sulfuric acid, polyphosphoric acid and the like. When employing
- 10 the cyclization method due to heating, high boiling point hydrocarbons and high boiling point ethers, e.g. solvents such as tetralin, diphenyl ether, diethylene glycol dimethyl ether and the like are used. Normally, the heating condition of 100 to 250°C, preferably 150 to 200°C can be employed. When
- 15 employing the cyclization method using the acidic substance, the proportion of the acidic substance to the compound (2) is normally in a range from an equimolar amount to an excessive amount, preferably from 10- to 20-time molar amount.
- Normally, the reaction may be conducted at a temperature from
- 20 room temperature to 150°C for about 0.1 to 6 hours. In case of the cyclization method using the acidic substance, the reaction may be conducted under the absence or presence of a suitable solvent. As the solvent, there can be used
- any one as far as it exerts no influence upon the reaction,
- 25 and examples thereof include ethers such as diethyl ether,

dioxane, tetrahydrofuran, monoglyme, diglyme, etc.; acid anhydrides such as acetic anhydride, etc.; aliphatic hydrocarbons such as n-hexane, heptane, ligroin, etc.; halogenated hydrocarbons such as chloroform, methylene chloride, carbon tetrachloride, etc.; aprotic polar solvents
5 such as dimethylformamide, dimethyl sulfoxide, hexamethylphosphoric triamide, etc.

The compound (2) used as a starting material can be produced by a method shown in the following reaction scheme-2.

Reaction scheme-2



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[wherein R^1 , R^2 , p and q are as defined above; R^3 is a lower alkoxy group; X is a halogen atom; and R^4 and R^5 are the same or different and indicate a lower alkyl group].

The reaction between the compound (3) and the compound
5 (4) is conducted in a suitable solvent. As the solvent, there can be any one which is used in a Grignard reaction. Preferred examples thereof include ethers such as diethyl ether, dioxane, tetrahydrofuran, etc.; aromatic hydrocarbons such as benzene, toluene, etc.; saturated hydrocarbons such as
10 pentane, hexane, heptane, cyclohexane, etc. The proportion of the compound (4) to the compound (3) is normally at least an equimolar amount, preferably in a range from an equimolar amount to 2-time molar amount. The above reaction is normally conducted at a temperature from about -70 to 50°C , preferably
15 from -30°C to room temperature. Normally, it is completed for about 1 to 50 hours.

The reaction of introducing the compound (5) to the compound (2) is conducted by alkylating the compound (5) in a suitable solvent in the presence of an alkylating agent and
20 hydrolyzing the resulting compound.

As the alkylating agent used for alkylating the compound (5), for example, there is a halogenated alkyl such as methyl iodide and the like. The alkylation is normally conducted at a temperature from room temperature to 200°C ,
25 preferably from room temperature to 150°C . Normally, it is

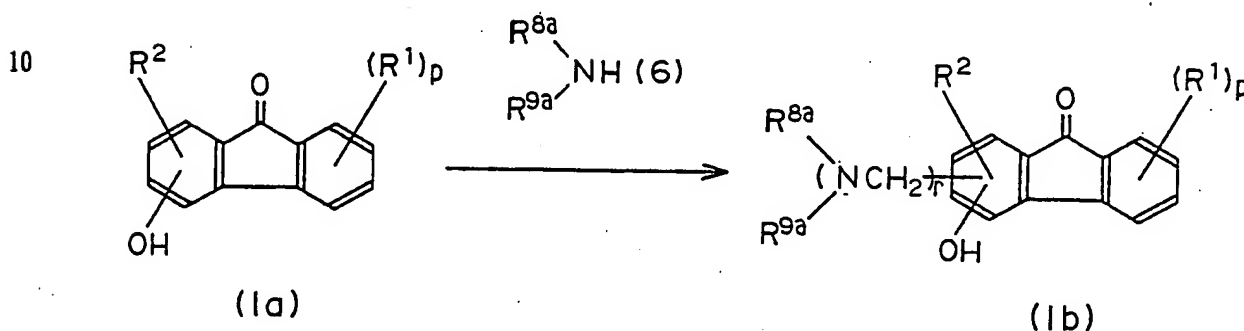
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completed for about 1 to 30 hours. Examples of the solvent include ethers such as dioxane, tetrahydrofuran, ethylene glycol dimethyl ether, diethyl ether, etc.; aromatic hydrocarbons such as benzene, toluene, xylene, etc.;
5 halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride, etc.; lower alcohols such as methanol, ethanol, isopropanol, etc.; polar solvents such as dimethylformamide, dimethyl sulfoxide, hexamethylphosphoric triamide, acetone, acetonitrile, nitromethane and the like.
10 The proportion of the alkylating agent to the compound (5) is normally at least an equimolar amount, preferably in a range from an equimolar amount to 8-time molar amount.

In the following hydrolyzation reaction, any reaction conditions of the normal hydrolyzation can be applied. For
15 example, the hydrolyzation reaction is conducted in a solvent (e.g. water, alcohols such as methanol, ethanol, isopropyl alcohol, etc.; ketones such as acetone, methyl ethyl ketone, etc.; ethers such as dioxane, ethylene glycol dimethyl ether, etc. or a mixed solvent thereof) under the presence of basic
20 compounds such as sodium carbonate, potassium carbonate, sodium hydroxide, potassium hydroxide, barium hydroxide and the like. The reaction is normally conducted at a temperature from room temperature to 200°C, preferably from room temperature to 150°C. Normally, it is completed for about
25 0.5 to 20 hours.

The compound (2) can also be obtained by hydrolyzing (under the same condition as that of the above hydrolyzation, e.g. a kind of solvent, reaction temperature and reaction time) under the presence of mineral acids such as sulfuric acid, hydrochloric acid, nitric acid, etc.; organic acids such as acetic acid, aromatic sulfonic acid, etc.

Reaction scheme-3



15

[wherein R^1 , R^2 and p are as defined above; R^{8a} and R^{9a} are the same or different and indicate a hydrogen atom or a lower alkyl group; and r is an integer of 1 to 3; provided that r is 1 or 2 when R^2 is a substituent other than a hydrogen atom]

The reaction between the compound (1a) and the compound (6) is referred to as a Mannich reaction and is conducted in a suitable solvent under the presence of formaldehyde and acid or absence of acid. As the solvent, there can be any one which is normally used in the Mannich

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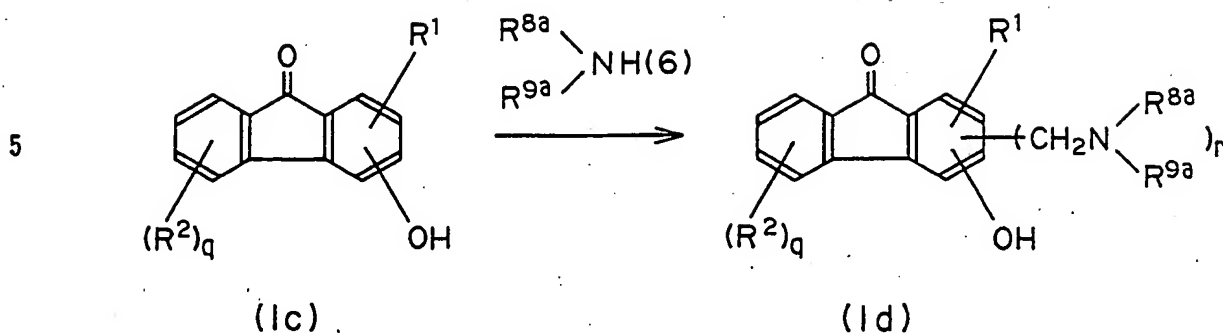
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reaction. Examples thereof include water, alcohols such as methanol, ethanol, isopropanol, etc.; alkane acids such as acetic acid, propionic acid, etc.; acid anhydrides such as acetic anhydride, etc.; polar solvents such as acetone, dimethylformamide, etc; or a mixed solvent thereof. Examples of the acid include mineral acids such as hydrochloric acid, hydrobromic acid, etc.; organic acids such as acetic acid, etc. As the formaldehyde, for example, there can be normally used an aqueous solution, trimer and polymer (paraformaldehyde) containing 20 to 40 % by weight of formaldehyde.

The proportion of the compound of the formula (6) to the compound of the formula (1a) is normally at least an equimolar amount, preferably an equimolar amount to 5-time molar amount. The proportion of formaldehyde to the compound of the formula (1a) is normally at least an equimolar amount, preferably in a range from an equimolar amount to 5-time molar amount. The reaction is normally conducted at a temperature from 0 to 200°C, preferably from room temperature to 150°C. Normally, it is completed for about 0.5 to 30 hours.

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Reaction scheme-4

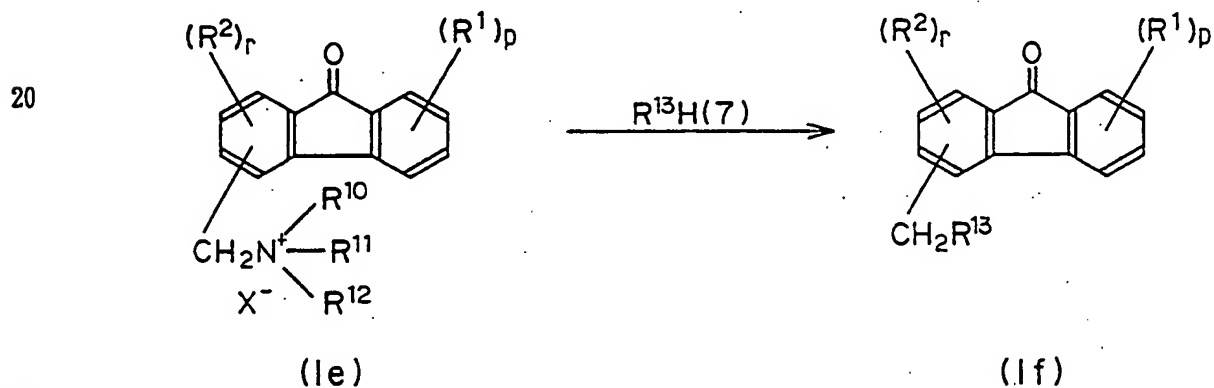


10 [wherein R^1 , R^2 , R^{8a} , R^{9a} , q and r are as defined above; provided that r is 1 or 2 when R^1 is a substituent other than a hydrogen atom].

The reaction between the compound (1c) and the compound (6) can be conducted under the same condition as that between the compound (1a) and the compound (6) according to

15 the above reaction scheme-3.

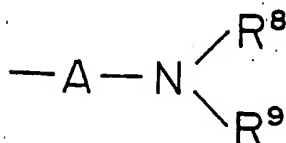
Reaction scheme-5



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[wherein R^1 , R^2 , p , r and X are as defined above; R^{10} , R^{11} and R^{12} indicate a lower alkyl group; and R^{13} is a group of the formula:



(R^8 and R^9 are as defined above), an imidazolyl group or a lower alkoxy group].

The reaction between the compound (1e) and the compound (7) can be conducted in a suitable inert solvent under the presence or absence of basic compounds.

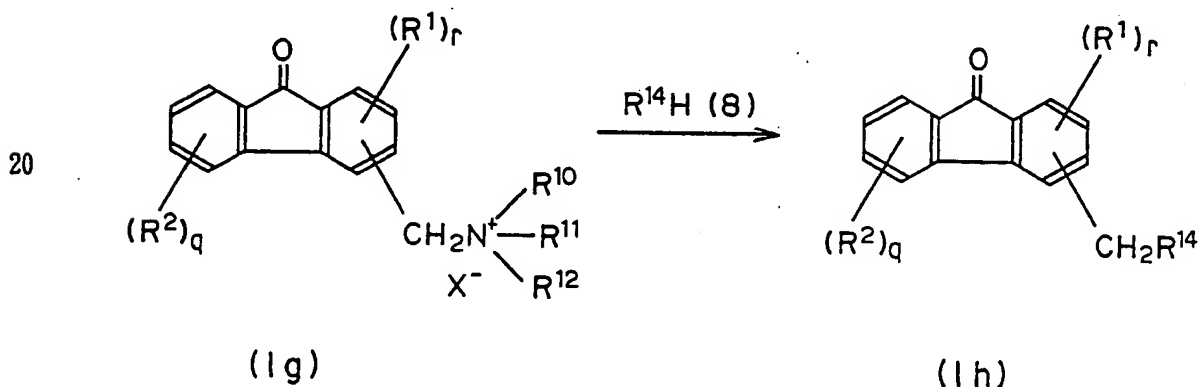
Examples of the inert solvent include aromatic hydrocarbons such as benzene, toluene, xylene, etc.; ethers such as tetrahydrofuran, dioxane, diethylene glycol dimethyl ether, etc.; halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride, etc.; lower alcohols such as methanol, ethanol, isopropanol, butanol, tert-butanol, etc.; acetic acid, ethyl acetate, acetone, acetonitrile, pyridine, dimethyl sulfoxide, dimethylformamide, hexamethylphosphoric triamide or a mixed solvent thereof.

Examples of the basic compound include carbonates such as sodium carbonate, potassium carbonate, sodium bicarbonate, potassium bicarbonates, etc.; metallic hydroxides such as sodium hydroxide, potassium hydroxide, etc.; metallic

alcoholates such as sodium hydride, potassium, sodium, sodium amide, sodium methylate, sodium ethylate, etc.; organic bases such as pyridine, N-ethyldiisopropylamine, dimethylaminopyridine, triethylamine, 1,5-diazocyclo[4.3.0]nonene-5 (DBN), 1,8-diazabicyclo[5.4.0]undecene-7 (DBU), 1,4-diazabicyclo[2.2.2]octane (DABCO) and the like. The proportion of the compound (7) to the compound (1e) is not limited to a specific value, and may vary over a wide range.

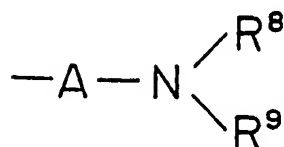
The proportion of the latter to the former is normally at least an equimolar amount, preferably in a range from an equimolar amount to 15-time molar amount. The reaction is normally conducted at a temperature from about 0 to 200°C, preferably from 0 to 170°C. Normally, it is completed for about 30 minutes to 75 hours.

Reaction scheme-6



25 [wherein R¹, R², q, r, R¹⁰, R¹¹, R¹² and X are as defined

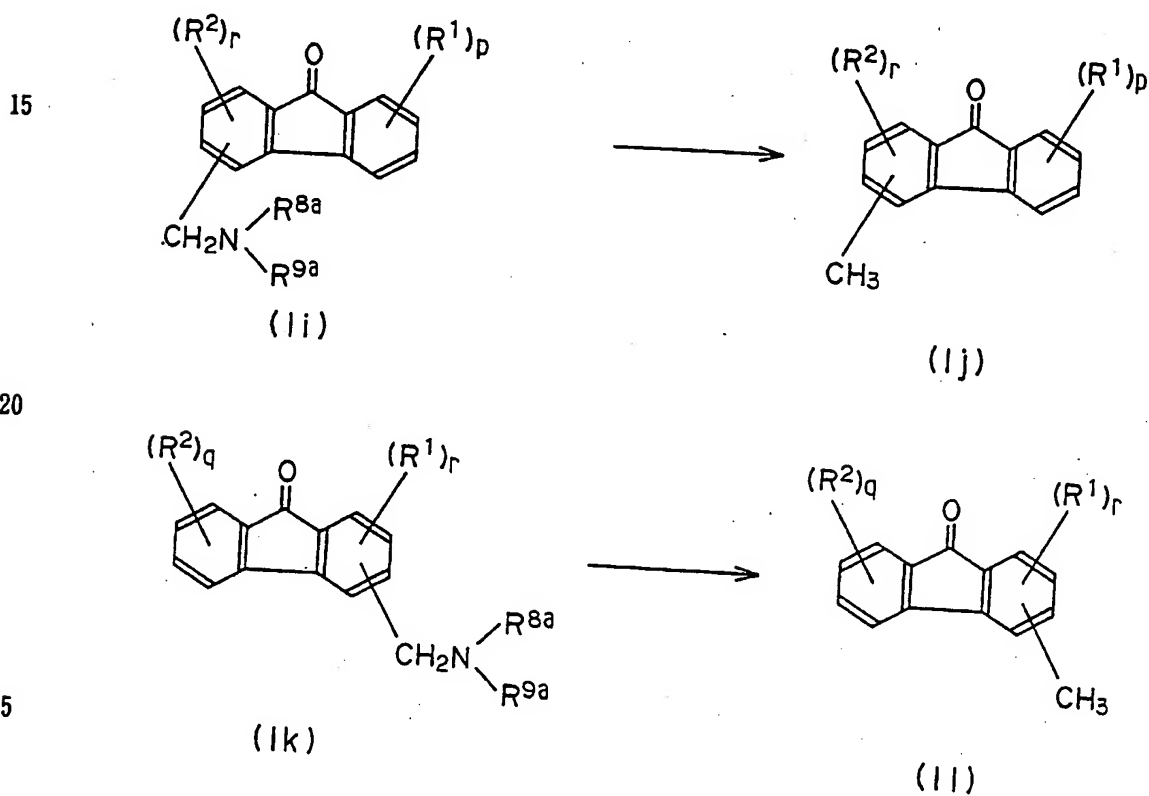
above; R^{14} is a group of the formula:



- 5 (R⁸ and R⁹ are as defined above), an imidazolyl group, a lower alkoxy group or a hydroxyl group-substituted lower alkoxy-lower alkoxy group].

The reaction between the compound (1g) and the compound (8) can be conducted under the same condition as that
10 between the compound (1c) and the compound (7) according to the above reaction scheme-5.

Reaction scheme-7



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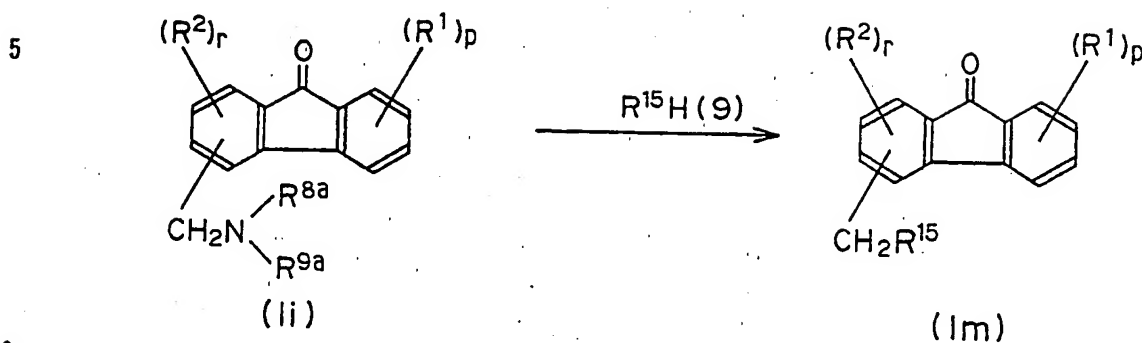
[wherein R^1 , R^2 , p, q, r, R^{8a} and R^{9a} are as defined above].

The reaction of introducing the compound (1i) to the compound (1j) and the reaction of introducing the compound (1k) to the compound (1l) are conducted in the presence or
5 absence of a suitable solvent under the presence of catalytic reducing agents and hydrogen donors. Examples of the solvent include water, alcohols such as methanol, ethanol, isopropanol, etc.; organic acids such as formic acid, acetic acid, etc.; esters such as ethyl acetate etc.; ethers such as
10 dioxane, diglyme, tetrahydrofuran, etc.; aromatic hydrocarbons such as benzene, toluene, xylene, etc. or a mixed solvent thereof. Examples of the catalytic reducing agent include palladium black, palladium-carbon, platinum oxide, platinum black, Raney nickel and the
15 like.

Examples of the hydrogen donor include formic acid, ammonium formate, cyclohexene, hydrazine hydrate and the like. The reaction is normally conducted at a temperature from about 0 to 150°C, preferably from 0 to 100°C. Normally, it is
20 completed for about 5 minutes to 12 hours. The amount of the catalytic reducing agent to the compound (1i) or (1k) is normally about 0.01 to 40 % by weight, preferably 0.01 to 20 % by weight. The proportion of the hydrogen donor to the compound (1i) or (1k) is normally at least an equimolar
25 amount, preferably in a range from an equimolar amount to 10-

time molar amount.

Reaction scheme-8



[wherein R^1 , R^2 , p , r , R^{8a} and R^{9a} are as defined above; and R^{15} is a pyridylthio group, a phenylthio group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio group, an imidazolylthio group or a cycloalkylthio group].

15

The reaction between the compound (li) and the compound (9) can be conducted under the same condition as that between the compound (le) and the compound (7) according to the above reaction scheme-5.

20 The compound (1) wherein at least one of R^1 and R^2 is a lower alkoxy group can be introduced to the corresponding compound (1) wherein at least one of R^1 and R^2 is a hydroxyl group by heating to 30 to 150°C, preferably 50 to 120°C, in a mixture of acids such as hydrobromic acid, hydrochloric acid, etc. and solvents such as acetic acid, etc. The compound

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wherein at least one of R^1 and R^2 is a lower alkoxy group can also be introduced to the corresponding compound (1) wherein at least one of R^1 and R^2 is a hydroxyl group by the hydrolyzation. The hydrolyzation is conducted in a suitable solvent under the presence of acids. Examples of the solvent include ethers such as dioxane, tetrahydrofuran, etc.; halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride, etc.; aromatic hydrocarbons such as benzene, toluene, xylene, etc.; polar solvents such as acetonitrile, etc.; and a mixed solvent thereof. Examples of the acid include Lewis acids such as boron trioxide, aluminium chloride, boron tribromide, etc.; iodides such as sodium iodide, potassium iodide, etc. or a mixture of Lewis acids and iodides and the like. The reaction is normally conducted at a temperature from room temperature to 150°C, preferably from room temperature to 100°C. Normally, it is completed for about 0.5 to 15 hours.

The compound (1) wherein at least one of R^1 and R^2 is a lower alkenyloxy group may be produced by reacting the corresponding compound (1) wherein at least one of R^1 and R^2 is a hydroxyl group with the compound represented by the formula: R^6X (10) (wherein R^6 is a lower alkenyl group; and X is as defined above). The reaction is conducted in a suitable solvent under the presence of basic compounds. Examples of the solvent include water, lower alcohols such as

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Examples of the solvent include water, lower alcohols such as methanol, ethanol, propanol, etc.; ethers such as diethyl ether, tetrahydrofuran, dioxane, ethylene glycol monomethyl ether, aromatic hydrocarbons such as benzene, toluene, xylene, etc.; esters such as methyl acetate, ethyl acetate, etc.; ketones such as acetone, methyl ethyl ketone, etc.; polar solvents such as acetonitrile, dimethylformamide, dimethyl sulfoxide, hexamethylphosphoric triamide, etc.; or a mixed solvent thereof. Examples of the basic compound include inorganic bases such as sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate, sodium bicarbonate, potassium bicarbonate, sodium hydride, etc.; alkali metals such as metallic sodium, metallic potassium, etc.; alkali metal alcoholates such as sodium ethylate, sodium methylate, etc.; organic bases such as triethylamine, pyridine, N,N-dimethylaniline, N-methylmorpholine, 4-methylaminopyridine, 1,5-diazabicyclo[4.3.0]nonene-5 (DBN), 1,8-diazabicyclo[5.4.0]undecene-7 (DBU), 1,4-diazabicyclo[2.2.2]octane (DABCO) and the like. The proportion of the compound (10) to the compound (1) is normally at least an equimolar amount, preferably in a range from an equimolar amount to 5-time molar amount. The reaction is normally conducted at a temperature from about 0 to 150°C, preferably from room temperature to 100°C. Normally, it is completed for about 0.5 to 20 hours.

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The compound (1) wherein at least two of R^1 and R^2 is a lower alkenyl group and a hydroxyl group may be produced by subjecting the corresponding compound (1) wherein at least one of R^1 and R^2 is a lower alkenyloxy group to a Claisen rearrangement reaction. The Claisen rearrangement reaction is conducted by heating in a suitable solvent. Examples of the solvent include high boiling point solvents such as dimethylformamide, tetrahydronaphthalene, N,N-dimethylaniline, N,N-diethylaniline, diphenyl ether and the like. The reaction is normally conducted at a temperature from 100 to 250°C, preferably from 150 to 250°C. Normally, it is completed for about 1 to 30 hours.

The compound (1) wherein at least one of R^1 and R^2 is a lower alkyl group may be produced by reducing the corresponding compound (1) wherein at least one of R^1 and R^2 is a lower alkenyl group. The reduction reaction is conducted by catalytically reducing in a suitable solvent under the presence of catalysts. Examples of the solvent include alcohols such as water, acetic acid, methanol, ethanol, isopropyl alcohol, etc.; hydrocarbons such as hexane, cyclohexane, etc.; ethers such as diethylene glycol dimethyl ether, dioxane, tetrahydrofuran diethyl ether, etc.; esters such as ethyl acetate, methyl acetate, etc.; polar solvents such as dimethylformamide, etc.; or a mixed solvent thereof. Examples of the catalyst include palladium, palladium black,

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palladium-carbon, platinum, platinum oxide, copper chromite, Raney nickel and the like. The proportion of the catalyst to the compound (1) is normally in a range from about 0.02- to 1-time molar amount. The reaction temperature is normally about
5 -20 to 100°C, preferably 0 to 70°C., and the hydrogen pressure is preferably 1 to 10 atoms. Normally, the reaction is completed for about 0.5 to 20 hours.

The compound (1) wherein at least one of R^1 and/or R^2 is a halogen atom may be produced by halogenating the
10 corresponding compound (1) wherein at least one of R^1 and R^2 is a hydrogen atom. The halogenation reaction is conducted in a suitable solvent under the presence of halogenating agents. Examples of the halogenating agent include halogen molecules such as bromine, chlorine, etc.; N-succinimide halides such as
15 iodine chloride, sulfonyl chloride, N-bromosuccinimide, N-chlorosuccinimide, etc. The proportion of the halogenating agent to the compound (1) is normally in a range from an equimolar amount to 20-time molar amount, preferably from an equimolar amount to 10-time molar amount. Examples of the
20 solvent include halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon chloride, etc.; fatty acids such as acetic acid, propionic acid, etc. The reaction is normally conducted at a temperature from about 0°C to a boiling point of the solvent, preferably from 0 to
25 50°C. Normally, it is completed for about 0.5 to 20 hours.

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In case of the compound (1) wherein at least one of R^1 and R^2 is a hydroxyl group, the compound (1) can be introduced to the compound (1) wherein at least one of R^1 and R^2 is a lower alkanoyloxy group by subjecting to lower alkanoylation

5 reaction, using the compound represented by the formula:

$(R^7)_2O$ (11) or R^7X (12) (wherein R^7 is a lower alkanoyl group; and X is as defined above). The lower alkanoylation reaction

is conducted under the presence or absence of basic compounds.

Examples of the basic compound include alkali

10 metals such as metallic sodium, metallic potassium, etc. and hydroxides, carbonates or bicarbonates of alkali metals;

organic bases such as N,N-dimethylaminopyridine, pyridine, piperidine, etc. The reaction can be conducted in the

presence or absence of a solvent. Examples of the solvent

15 include ketones such as acetone, methyl ethyl ketone, etc.;

ethers such as diethyl ether, dioxane, etc.; aromatic

hydrocarbons such as benzene, toluene, xylene, etc.; water,

pyridine and the like. The proportion of the compound

(11) or (12) to the starting material is normally at least an

20 equimolar amount, preferably in a range from an equimolar

amount to an excessive amount. The reaction is normally

conducted at a temperature from about 0 to 200°C, preferably

from 0 to 150°C. Normally, the reaction time is about 5

minutes to 5 days.

25 The objective product thus obtained in each process

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can be easily separated by a normal separating means, and further purified. Examples of the separating means include solvent extraction, dilution, recrystallization, column chromatography, preparative thin-layer chromatography and the like.

In the fluorenone derivatives represented by formula (1), compound having ammonium group may be easily reacted with halogen anion (such as chlorine anion, bromine anion, iodine anion, etc.) to form a salt.

As a matter of course, the compound of the present invention includes stereoisomers and optical isomers.

The compound of the present invention may be normally used in the form of a general pharmaceutical composition. The pharmaceutical composition may be prepared using diluents or excipients such as filler, extender, binder, humidifying agent, disintegrator, surfactant, lubricant and the like which may be normally used. According to the curing purpose, the pharmaceutical composition may be made in any forms such as tablet, pill, powder, liquid preparation, suspension, emulsion, granule, capsule, suppository, injection (e.g. liquid preparation, suspension, etc.), ointment and the like. When molding the pharmaceutical composition in the form of tablet, there can be widely used any carriers conventionally used in this field. Examples of the carrier include excipients such as lactose, white sugar,

sodium chloride, glucose, urea, starch, calcium carbonate, kaoline, crystal cellulose, silica, etc.; binders such as water, ethanol, propanol, simple syrup, glucose liquid, starch liquid, gelatin solution, carboxymethyl cellulose, shellac, methyl cellulose, potassium phosphate, polyvinyl pyrrolidone, etc.; disintegrators such as dry starch, sodium alginate, agar powder, laminaria powder, sodium bicarbonate, calcium carbonate, polyoxyethylene sorbitan fatty esters, sodium lauryl sulfate, monoglyceride stearate, starch, lactose, etc.; disintegration restraining agents such as white sugar, stearin, cacao butter, hydrogenated oil, etc.; absorption accelerating agents such as quaternary ammonium base, sodium lauryl sulfate, etc.; humectants such as glycerin, starch, etc.; absorbents such as starch, lactose, kaoline, bentonite, colloidal silicic acid, etc.; lubricants such as purified talc, salt stearate, boric acid powder, polyethylene glycol, etc. If necessary, tablets may be coated with a normal film to prepare sugar-coated tablets, gelatin-coated tablets, enteric-coated tablets, film-coated tablets or tablets comprising two or more layers. When molding the pharmaceutical composition in the form of pill, there can be widely used any carriers known in this field. Examples of the carrier include excipients such as glucose, lactose, starch, cacao butter, hydrogenated vegetable oil, kaoline, talc, etc.; binders such as powdered acacia gum, powdered traganth,

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gelatin, ethanol, etc; and disintegrators such as laminaria, agar, etc. When molding the pharmaceutical preparation in the form of suppository, there can be widely used any known carriers. Example of the carrier include esters such as polyethylene glycol, cacao butter, higher alcohol, etc.; gelatin and semisynthetic glyceride. When preparing the pharmaceutical composition in the form of injection, the resulting solution, emulsion and suspension are preferably sterilized and made isotonic with respect to the blood. When preparing the pharmaceutical composition in the form of solution, emulsion and suspension, there can be used any diluents generally used in this field. Examples of the diluent include water, aqueous lactose, ethyl alcohol, propylene glycol, ethoxylated isostearyl alcohol, polyoxylated isostearyl alcohol, polyoxyethylene sorbitan fatty esters and the like. The pharmaceutical composition may contain salt, glucose or glycerin in an amount sufficient to prepare an isotonic solution. There can also be added solubilizers, buffer agents, pain-alleviating agents and the like. If necessary, the pharmaceutical composition may contain colorants, preservatives, perfumes, flavors, sweeteners, other pharmaceutical products and the like. When molding the pharmaceutical composition in the form of paste, cream or gel, there can be widely used known diluents. Example of the diluent include white soft paraffine,

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paraffine, glycerin, cellulose derivative, polyethylene glycol, silicon, bentonite and the like.

The amount of the compound of the formula (1) or a salt thereof to be formulated in the pharmaceutical composition is not limited to a specific one but may vary over a wide range. It is preferably 1 to 70 % by weight based on the weight of the pharmaceutical composition.

The administration method of the above pharmaceutical composition is not specifically limited and can be selected according to the form of the preparation, patient's age and gender, other conditions, symptoms of diseases and the like. For example, the pills, liquids, suspensions, emulsions, granules and capsules are orally administered. The injections are intravenously administered either alone or together with ordinary auxiliary agents such as glucose, amino acid and the like. Further, the injections may be singly administered intramuscularly, intracutaneously, subcutaneously or intraperitoneally, if necessary. The suppository is administered intrarectally.

The dosage of the pharmaceutical composition is suitably selected according to the purpose of use, patient's age and gender, symptoms of diseases and the like. Normally, it is preferred that the compound of the formula (1) or a salt thereof as the active component is administered per day with a dairy dose of about 0.2 to 200 mg/kg.

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The following Preparation Examples, Reference Examples, Examples and Pharmacological tests further illustrate the present invention in detail but are not to be construed to limit the scope thereof.

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Preparation Example 1

1,6-Diallyl-2,7-dihydroxyfluorenone	5 mg
Starch	132 mg
Magnesium stearate	18 mg
Lactose	45 mg
<hr/>	
Total	200 mg

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According to a normal method, a tablet of the above composition was produced.

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Preparation Example 2

	1,6-Diallyl-2,5-dihydroxyfluorenone	150 mg
	Avicel (trade name, manufactured by Asahi Kasei Co., Ltd.)	40 g
5	Cornstarch	30 g
	Magnesium stearate	2 g
	Hydroxypropyl methyl cellulose	10 g
	Polyethylene glycol 6000	3 g
	Castor oil	40 g
	Methanol	40 g

10 The compound of the present invention, Avicel,
cornstarch and magnesium stearate are mixed and abraded, and
the mixture is compressed by a punch with a sugar-coat R (10
mm). The resulting tablets are coated with a film-coating
agent comprising hydroxypropyl methyl cellulose, polyethylene
15 glycol 6000, castor oil and methanol to produce film-coated
tablets.

Reference Example 1

20 In tetrahydrofuran (100 ml), magnesium (1.3 g) was
reacted with 4-bromoveratrole (13 g) to prepare a Grignard
reagent. While cooling in an ice-water bath, a solution of
2-(2,4,5-trimethoxyphenyl)-4,4-dimethyl-2-oxazoline (7.7 g) in
tetrahydrofuran (100 ml) was added thereto. After stirring at
room temperature for 48 hours, an aqueous saturated ammonium
chloride solution (150 ml) was added and stirred
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for 15 minutes. Then, the mixed solution was separated to extract the aqueous layer with tetrahydrofuran (150 ml). The organic layers were combined each other and concentrated by an evaporator. The residue was dissolved in 10 % hydrochloric acid (100 ml), which was washed with diethyl ether. The aqueous layer was cooled in an ice-water bath, then neutralized by adding a 20 % aqueous sodium hydroxide solution. It was extracted with ethyl acetate, washed with a saturated saline solution and then dried over sodium sulfate. The solvent was distilled off to give 10 g of 2-[2-(3,4-dimethoxyphenyl)-4,5-dimethoxyphenyl]-4,4-dimethyl-2-oxazoline as a pale brown oil.

$^1\text{H-NMR}$ (CDCl_3) δ ppm; 1.31 (6H, s), 3.79 (2H, s), 3.89 (3H, s), 3.92 (6H, s), 3.92 (3H, s), 6.83 (1H, s), 6.88 - 6.96 (3H, m), 7.25 (1H, s)

Reference Example 2

2-[2-(3,4-Dimethoxyphenyl)-4,5-dimethoxyphenyl]-4,4-dimethyl-2-oxazoline (10 g) was dissolved in nitromethane (100 ml), to which was added methyl iodide (10 ml), and the mixture was allowed to stand at room temperature for 24 hours. It was concentrated by an evaporator, and methanol (150 ml) and a 20 % aqueous sodium hydroxide solution (150 ml) were added to the residue to reflux for 18 hours. The solvent was distilled off until

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the system becomes ununiform, and water was added until it becomes transparent. After washing with diethyl ether (200 ml), the aqueous layer was cooled in a ice-water bath and concentrated hydrochloric acid was added until it becomes
5 acidic. The insoluble matter formed was filtered, washed with water and dried to give 7.7 g of 2-(3,4-dimethoxyphenyl)-4,5-dimethoxybenzoic acid as a white powder.

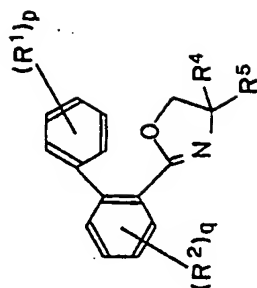
By using a suitable starting material, compounds shown in Table 1 were obtained according to the same manner as that
10 described in Reference Example 1.

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Table 1




Reference Example	(R ¹) _p	(R ²) _q	R ⁴	R ⁵	Physical properties
3	4-OCH ₃	6-S- 	CH ₃	CH ₃	colorless prism-like crystals (n-hexane-ethyl acetate) mp. 89.0-90.0°C
4	3-OCH ₃	H	CH ₃	CH ₃	pale yellow oily
5	2-OCH ₃	H	CH ₃	CH ₃	colorless oily
6	4-OCH ₃	H	CH ₃	CH ₃	pale yellow oily
7	3-SCH ₃ 6-OCH ₃	H	CH ₃	CH ₃	pale yellow oily

Table 1 (continued)

Reference Example	(R ¹) _p	(R ²) _q	R ⁴	R ⁵	Physical properties
8	4-OCH ₃	4-OCH ₃	CH ₃	CH ₃	pale yellow oily
9	4-OCH ₃	5-OCH ₃	CH ₃	CH ₃	colorless prism-like crystals (n-hexane-diethyl ether) mp. 65.0-66.0°C
10	4-OCH ₃	6-OCH ₃	CH ₃	CH ₃	colorless needle-like crystals (n-hexane-diethyl ether) mp. 83.5-84.5°C

Table 1 (continued)

Reference Example	(R ¹) _p	(R ²) _q	R ⁴	R ⁵	Physical properties
11	4-OCH ₃	3-OCH ₃	CH ₃	CH ₃	colorless prism-like crystals (n-hexane) mp. 69.0-70.0°C
12	H	3-OCH ₃	CH ₃	CH ₃	colorless prism-like crystals (n-hexane-diethyl ether) mp. 67.0-68.0°C
13	3-OCH ₃ 4-OCH ₃	H	CH ₃	CH ₃	pale yellow oily
14	4-OCH(CH ₃) ₂	3-OCH ₃	CH ₃	CH ₃	pale yellow oily

Table 1 (continued)

Reference Example	(R ¹) _p	(R ²) _q	R ⁴	R ⁵	Physical properties
15	3-OCH ₃ 4-OCH ₃	3-OCH ₃	CH ₃	CH ₃	pale yellow oily
16	4-OCH ₃	4-OCH ₃ 5-OCH ₃	CH ₃	CH ₃	pale yellow oily

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Compound of Reference Example 4: ^1H -NMR (CDCl_3 , δ ppm); 1.29 (6H, s), 3.81 (2H, s), 3.83 (3H, s), 6.88 (1H, dd, $J=1\text{Hz}$, $J=5.5\text{Hz}$), 6.90-7.01 (2H, m), 7.29-7.70 (4H, m), 7.72 (1H, dd, $J=1\text{Hz}$, $J=6.5\text{Hz}$).

5 Compound of Reference Example 5: ^1H -NMR (CDCl_3 , δ ppm); 1.25 (6H, s), 3.73 (3H, s), 3.75 (2H, s), 6.89 (1H, d, $J=8\text{Hz}$), 7.00 (1H, ddd, $J=1\text{Hz}$, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.24 (1H, dd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$), 7.28-7.39 (3H, m), 7.47 (1H, ddd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.84 (1H, dd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$).

10 Compound of Reference Example 6: ^1H -NMR (CDCl_3 , δ ppm); 1.31 (6H, s), 3.82 (2H, s), 3.84 (3H, s), 6.89-6.95 (2H, m), 7.29-7.30 (4H, m), 7.46 (1H, ddd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.70 (1H, dd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$).

15 Compound of Reference Example 7: ^1H -NMR (CDCl_3 , δ ppm); 1.26 (6H, s), 3.46 (3H, s), 3.72 (3H, s), 3.77 (2H, s), 6.84 (1H, d, $J=8.5\text{Hz}$), 7.20-7.40 (4H, m), 7.48 (1H, ddd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.84 (1H, dd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$).

20 Compound of Reference Example 8: ^1H -NMR (CDCl_3 , δ ppm); 1.29 (6H, s), 3.79 (2H, s), 3.85 (6H, s), 6.83-6.95 (4H, m), 7.29-7.35 (2H, m), 7.65-7.69 (1H, m).

Compound of Reference Example 8: ^1H -NMR (CDCl_3 , δ ppm); 1.29 (6H, s), 3.79 (2H, s), 3.85 (6H, s), 6.83-6.95 (4H, m), 7.29-7.35 (2H, m), 7.65-7.69 (1H, m).

25 Compound of Reference Example 13: ^1H -NMR (CDCl_3 , δ

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ppm); 1.30 (6H, s), 3.83 (2H, s), 3.89 (3H, s), 3.92 (3H, s),
6.88-6.99 (3H, m), 7.31-7.51 (3H, m), 7.69-7.74 (1H, m).

Compound of Reference Example 14: ^1H -NMR (CDCl_3 , δ
ppm); 1.22 (6H, s), 1.36 (6H, d, $J=6\text{Hz}$), 3.72 (2H, s), 3.76
5 (3H, s), 4.58 (1H, sept, $J=6\text{Hz}$), 6.85-6.92 (2H, m), 7.03 (1H,
dd, $J=2\text{Hz}$, $J=7.5\text{Hz}$), 7.20-7.34 (4H, m).

Compound of Reference Example 15: ^1H -NMR (CDCl_3 , δ
ppm); 1.22 (6H, s), 3.71 (2H, s), 3.78 (3H, s), 3.86 (3H, s),
3.89 (3H, s), 6.87-6.91 (3H, m), 7.04 (1H, dd, $J=2.5\text{Hz}$,
10 $J=9.0\text{Hz}$), 7.27-7.36 (2H, m).

Compound of Reference Example 16: ^1H -NMR (CDCl_3 , δ
ppm); 1.31 (6H, s), 3.79 (2H, s), 3.85 (3H, s), 3.91 (3H, s),
3.95 (3H, s), 6.82 (1H, s), 6.90 (2H, d, $J=9.0\text{Hz}$), 7.24 (1H,
s), 7.30 (2H, d, $J=9.0\text{Hz}$).

15 By using a suitable starting material, compounds shown
in Tables 2 were obtained according to the same manner as that
described in Reference Example 2.

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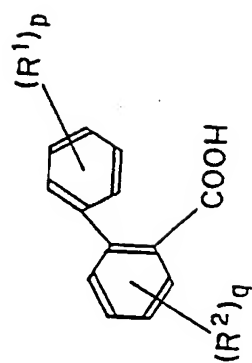
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Table 2



Reference Example	$(R^1)_p$	$(R^2)_q$	Physical properties
17	4-OCH ₃	3-OCH ₃	colorless needle-like crystals (chloroform) mp. 171.0-173.0°C
18	4-OCH ₃	5-OCH ₃	colorless prism-like crystals (ethanol) mp. 153.0-155.0°C
19	4-OCH ₃	4-OCH ₃	colorless particulate crystals (ethanol) mp. 169.0-172.0°C
20	3-OCH ₃ 4-OCH ₃	H	colorless prism-like crystals (ethyl acetate) mp. 165.0-167.0°C
21	H	3-OCH ₃	colorless prism-like crystals (ethyl acetate) mp. 177.0-179.0°C
22	4-OCH ₃	6-OCH ₃	

Table 2 (continued)

Reference Example	(R ¹) _p	(R ²) _q	Physical properties
23	$ \begin{array}{c} \text{CH}_3 \\ \\ 4\text{-OCH} \\ \\ \text{CH}_3 \end{array} $	3-OCH ₃	colorless powdered mp. 126.0-127.0°C
24	2-OCH ₃	H	colorless powdered (n-hexane-ethyl acetate) mp. 150.0-152.0°C
25	3-OCH ₃	H	brown oil
26	4-OCH ₃	H	colorless powdered crystals mp. 143.0-145.0°C (decomposed)
27	$ \begin{array}{c} 3\text{-OCH}_3 \\ 4\text{-OCH}_3 \end{array} $	3-OCH ₃	white powdered
28	4-OCH ₃	$ \begin{array}{c} 4\text{-OCH}_3 \\ 5\text{-OCH}_3 \end{array} $	pale brown powdered mp. 194.0-195.0°C

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Compound of Reference Example 25: ^1H -NMR (CDCl_3 , δ ppm); 3.80 (3H, s), 6.87-6.93 (3H, m), 7.24-7.58 (3H, m), 7.54 (1H, ddd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.92 (1H, dd, $J=1.5\text{Hz}$, $J=7.5\text{Hz}$), 9.83 (1H, s).

5 By using a suitable starting material, the following compound was obtained according to the same manner as that described in Reference Example 1.

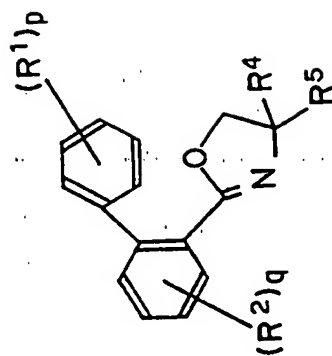
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Table 3



Reference Example	(R ¹) _p	(R ²) _q	R ⁴	R ⁵	Physical properties
29	3-CH-CH ₃ CH ₃	3-OCH ₃	CH ₃	CH ₃	¹ H-NMR (CDCl ₃ , δ ppm): 1.14 (6H, s), 1.23(6H, d, J=2.3Hz), 1.25 (6H, d, J=2.6Hz), 3.28-3.39 (2H, m), 3.75 (3H, s), 3.77 (3H, s), 7.00-7.05 (3H, m), 7.25-7.35 (2H, m)
	5-CH-CH ₃ CH ₃				
	4-OCH ₃				

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Example 1

Polyphosphoric acid which had been newly prepared from diphosphorus pentoxide (50 g) and phosphoric acid (50 ml) was heated at 100°C. With stirring, 2-(3,4-dimethoxyphenyl)-4,5-dimethoxybenzoic acid (7.5 g) was added thereto as it is (in the crystal form) in several portions. After stirring at 100 to 120°C for 2 hours, the reaction solution was poured into water (1.5 liter) and extracted with chloroform. The extract was washed with 2% aqueous sodium hydroxide solution, water and a saturated saline solution, then dried over sodium sulfate. The solvent was distilled off, and the residue was purified by silica gel column chromatography (eluent: chloroform) and recrystallized from ethyl acetate-n-hexane to give 5.0 g of 2,3,6,7-tetramethoxyfluorenone as an orange needle-like crystal.

Melting point: 194.0-195.0°C

Example 2

To a mixed solution of acetic acid (20 ml) and 47% hydrobromic acid (10 ml), 2,3,6,7-tetramethoxyfluorenone (8.0 g) was added and the mixture was refluxed for 15 hours. After cooling, the precipitated crystals were filtered, washed with water and then recrystallized from water-containing ethanol to give 5.0 g of 2,3,6,7-tetrahydroxyfluorenone as a claret powder.

Melting point: more than 300°C

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$^1\text{H-NMR}$ (DMSO-d_6) δ ppm; 6.83 (4H, s), 9.33 (2H, bs), 9.79 (2H, bs)

By using a suitable starting material, compounds of the Examples 9 to 24, 26 to 65, 68, 69, 81, 86, 89, 91, 105, 109, 110, 112 to 133, 135 to 147 and 152 were obtained according to the same manner as that described in Example 2.

Example 3

2,3-Dimethoxyfluorenone (15 g) was dissolved in toluene (300 ml), to which was added anhydrous aluminum chloride (20 g) and the mixture was stirred at 90°C for 2 hours. After cooling, the reaction solution was poured into ice water (1.5 liter). Then, the insoluble matter formed was filtered, washed with water, dried and recrystallized from ethyl acetate to give 9.8 g of 2,3-dihydroxyfluorenone as a yellow needle-like crystal.

Melting point: 247.0-248.0°C

By using a suitable starting material, compounds of the Examples 9 to 19, 21 to 65, 68, 69, 81, 86, 89, 91, 105, 109, 110, 112 to 133, 135 to 147 and 152 were obtained according to the same manner as that described in Example 3.

Example 4

To dimethylformamide (200 ml), 2,3-dihydroxyfluorenone (9.8 g) and potassium carbonate (15 g) were added and the mixture was stirred at room temperature for 30 minutes. To this was added allyl bromide (10 ml), followed by stirring at

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room temperature for 15 hours. The solvent was distilled off by an evaporator and water was added to the residue, which was extracted with ethyl acetate. The extract was washed with water and a saturated saline solution, and then dried over sodium sulfate. The solvent was distilled off and the residue was recrystallized from ethanol to give 11.5 g of 2,3-diallyloxyfluorenone as a yellow needle-like crystal. Melting point: 112.0-113.0°C

By using a suitable starting material, compounds of the Examples 55, 57, 67, 70 to 73, 75 to 77, 88, 90, 92 to 95, 98, 102, 103, 104 and 148 to 150 were obtained according to the same manner as that described in Example 4.

Example 5

2,3-Diallyloxyfluorenone (11.5 g) was added to tetralin (100 ml) and the mixture was heated at reflux for 2 hours. After cooling, the reaction solution was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate (9:1)) and recrystallized from toluene to give 5.5 g of 1,4-diallyl-2,3-dihydroxyfluorenone as a red needle-like crystal.

Melting point: 153.0-154.0°C

By using a suitable starting material, compounds of the Examples 9 to 12, 14 to 19, 22, 27 to 37, 41 to 45, 47 to 62, 64, 68 and 91 were obtained according to the same manner as that described in Example 5.

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Example 6

To ethanol (30 ml), 1,4-diallyl-2,3-dihydroxyfluorenone (1.0 g) and 5% palladium-carbon (0.1 g) were added, and the mixture was catalytically reduced

5 at normal temperature, at normal pressure. After the catalyst was removed, the reaction product was concentrated and recrystallized from water-containing ethanol to give 0.5 g of 1,4-di-n-propyl-2,3-dihydroxyfluorenone as a red needle-like crystal.

10 Melting point: 193.0-194.0°C

By using a suitable starting material, compounds of the Examples 12, 32, 36 to 39, 51 to 54, 109, 110, 114, 117, 122, 124, 126 to 134, 139, 143, 145 to 147 and 153 were obtained according to the same manner as that described in

15 Example 6.

Example 7

1,5-Di-n-propyl-2,7-dihydroxyfluorenone (0.5 g) was suspended in acetic acid (5 ml), to which was added sulfuryl chloride (1.0 ml) and the mixture was stirred at room

20 temperature for 15 hours. Water (20 ml) was added to the reaction solution and the resulting precipitate was filtered. The precipitate was washed with water, dried and then purified by silica gel column chromatography (eluent: dichloromethane). It was recrystallized from chloroform-n-hexane to give 0.3 g

25 of 3,8-dichloro-1,6-di-n-propyl-2,7-dihydroxyfluorenone as an

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orange powder.

Melting point: 134.5-135.5°C

By using a suitable starting material, compounds of the Examples 33, 34, 65, 89 to 92, 113 and 148 to 150 were
5 obtained according to the same manner as that described in Example 7.

Example 8

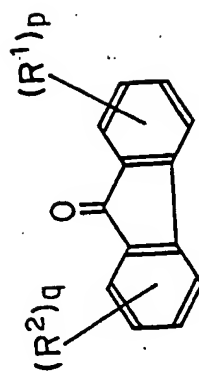
1,6-Diallyl-2,7-dihydroxyfluorenone (1.0 g) was dissolved in pyrdine (10 ml), to which was added acetic
10 anhydride (1.0 ml) and the mixture was stirred at room temperature for 15 minutes. Water (200 ml) was added to the reaction solution and the resulting precipitate was filtered. The precipitate was washed with water, dried and then purified by silica gel column chromatography (eluent: dichloromethane).
15 It was recrystallized from dichloromethane-n-hexane to give 1.2 g of 1,6-diallyl-2,7-diacetoxyfluorenone as a yellow needle-like crystal.

Melting point: 170.0-172.0°C

By using a suitable starting material, compounds of the Examples 107, 108, 111 and 134 were obtained according to
20 the same manner as that described in Example 8.

By using a suitable starting material, compounds shown in the Table 4 were obtained according to the same manner as that described in Example 1.

Table 4



Example	$(R^1)_p$	$(R^2)_q$	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
9	1-OH 2-CH ₂ CH=CH ₂	H	yellow prism-like crystals (ethanol)	90.9-92.0
10	1-OH 4-CH ₂ CH=CH ₂	H	yellow prism-like crystals (n-hexane)	41.0-42.0
11	1-OH 2-CH ₂ CH=CH ₂ 4-CH ₃	H	yellow powdered (n-hexane)	92.0-96.0
12	1-OH 2-CH ₂ CH ₂ CH ₃ 4-CH ₃	H	yellow powdered (n-hexane)	109.0-111.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
13	1-OH	7-OH	yellow powdered	193.0-194.0
14	1-OH 2-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂ 7-OH	orange powdered (chloroform-n-hexane)	165.0-167.0
15	1-OH 4-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂ 7-OH	orange powdered (chloroform-n-hexane)	176.0-177.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
16	1-OH	6-CH ₂ CH=CH ₂	yellow powdered (n-hexane)	83.0-86.0
	2-CH ₂ CH=CH ₂	7-OH		
	4-CH ₂ CH=CH ₂	8-CH ₂ CH=CH ₂		
17	1-CH ₂ CH=CH ₂ 2-OH	H	orange needle-like crystals (chloroform-n-hexane)	166.0-168.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
18	2-OH 3-CH ₂ CH=CH ₂	H	orange needle-like crystals (chloroform-n-hexane)	153.0-154.0
19	1-CH ₂ CH=CH ₂ 2-OH 3-CH ₂ CH=CH ₂	H	orange needle-like crystals (n-hexane)	138.0-141.0
20	2-OH 3-OH	H	yellow powdered (ethyl acetate)	247.0-248.0

Table 4(continued)

Example	(R1) _p	(R2) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
21	1-CH ₂ CH=CH 2-OH 3-OH 4-CH ₂ CH=CH ₂	H	red needle-like crystals (toluene)	153.0-154.0
22	1-CH ₂ CH ₂ CH ₃ 2-OH 3-OH 4-CH ₂ CH ₂ CH ₃	H	red needle-like crystals (water-containing ethanol)	193.0-194.0
23	2-OH 3-OH	5-OH	red needle-like crystals (water-containing ethanol)	more than 300

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
24	2-OH	7-OH	dark orange needle-like crystals (water-containing ethanol)	more than 300
	3-OH			
25	2-OH	6-OH 7-OH	claret powdered (water-containing ethanol)	more than 300
	3-OH			

Table 4(continued).

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
26	2-OH	5-OH	red powdered (ethanol)	more than 300
27	1-CH ₂ CH=CH ₂ 2-OH	5-OH 6-CH ₂ CH=CH ₂	orange powdered (diethyl ether-n-hexane)	182.0-185.0
28	1-CH ₂ CH=CH ₂ 2-OH	5-OH 8-CH ₂ CH=CH ₂	orange powdered (diethyl ether-n-hexane)	160.0-164.0
29	2-OH 3-CH ₂ CH=CH ₂	5-OH 6-CH ₂ CH=CH ₂	violet powdered (chloroform-diethyl ether)	183.0-185.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
30	2-OH	5-OH	orange powdered (chloroform-diethyl ether)	193.0-196.0
	3-CH ₂ CH=CH ₂	8-CH ₂ CH=CH ₂		
31	1-CH ₂ CH=CH ₂	5-OH	red powdered (diethyl ether-n-hexane)	91.0-93.0
	2-OH	6-CH ₂ CH=CH ₂		
	3-CH ₂ CH=CH ₂	8-CH ₂ CH=CH ₂		
32	1-CH ₂ CH ₂ CH ₃	5-OH	red prism-like crystals (n-hexane)	113.0-114.0 *
	2-OH	6-CH ₂ CH ₂ CH ₃		
	3-CH ₂ CH ₂ CH ₃	8-CH ₂ CH ₂ CH ₃		

* When repeating recrystallization, 116.5-117.0°C

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
33	1-CH ₂ CH=CH ₂	5-OH	orange powdered (chloroform-n-hexane)	154.0-156.0
	2-OH	6-CH ₂ CH=CH ₂		
	3-Cl	8-Cl		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
34	1-CH ₂ CH=CH ₂	5-OH	orange powdered (chloroform-n-hexane)	158.0-160.0
	2-OH	6-Cl		
	3-Cl	8-CH ₂ CH=CH ₂		
35	2-OH	5-OH	red needle-like crystals (chloroform-methanol)	235.0-237.0
	3-CH ₂ CH ₂ =CH ₂			
36	2-OH	5-OCH ₃	red powdered (ethyl acetate-n-hexane)	214.0-217.0
	3-CH(CH ₃) ₂			
37	2-OH	5-OCH ₃	orange powdered (n-hexane)	243.0-245.0
	3-CH(CH ₃) ₂	7-CH(CH ₃) ₂		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
38	1-CH-CH ₃ CH ₃	5-OCH ₃	red powdered (ethyl acetate-n-hexane)	192.0-194.0
	2-OH			
	3-CH-CH ₃ CH ₃			
39	2-OH	5-OCH ₃	red powdered (ethyl acetate-n-hexane)	224.0-226.0
	3-CH-CH ₃ CH ₃	8-CH-CH ₃ CH ₃		
40	2-OH	6-OH	dark orange powdered (ethyl acetate)	268.0-271.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
41	1-CH ₂ CH=CH ₂ 2-OH	5-CH ₂ CH=CH ₂ 6-OH	yellow powdered (chloroform-diethyl ether- n-hexane)	201.0-204.0
42	1-CH ₂ CH=CH ₂ 2-OH	6-OH 7-CH ₂ CH=CH ₂	orange powdered (ethyl acetate-n-hexane)	206.0-209.0
43	2-OH 3-CH ₂ CH=CH ₂	5-CH ₂ CH=CH ₂ 6-OH	orange powdered (chloroform-diethyl ether n-hexane)	230.0-233.0
44	2-OH 3-CH ₂ CH=CH ₂	6-OH 7-CH ₂ CH=CH ₂	orange powdered (chloroform-methanol)	225.0-228.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
45	1-CH ₂ CH=CH ₂	5-CH ₂ CH=CH ₂	yellow powdered (n-hexane)	143.0-145.0
	2-OH	6-OH		
	3-CH ₂ CH=CH ₂	7-CH ₂ CH=CH ₂		
46	2-OH	7-OH	violet powdered (ethyl acetate)	more than 300
47	1-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂	orange powdered (ethyl acetate-n-hexane)	185.0-188.0
	2-OH	7-OH		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
48	1-CH ₂ CH=CH ₂	7-OH	red powdered (chloroform)	143.0-145.0
	2-OH	8-CH ₂ CH=CH ₂		
49	2-OH	6-CH ₂ CH=CH ₂	beige powdered (ethyl acetate-n-hexane)	189.0-193.0
	3-CH ₂ CH=CH ₂	7-OH		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
50	1-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂	red needle-like crystals (n-hexane)	90.0-91.0
	2-OH	7-OH		
	3-CH ₂ CH=CH ₂	8-CH ₂ CH=CH ₂		
51	1-CH ₂ CH ₂ CH ₃	6-CH ₂ CH ₂ CH ₃	reddish orange needle-like crystals (water-containing ethanol)	192.0-193.0
	2-OH	7-OH		
52	2-OH	6-CH ₂ CH ₂ CH ₃	orange needle-like crystals (water-containing ethanol)	213.0-214.0
	3-CH ₂ CH ₂ CH ₃	7-OH		
53	1-CH ₂ CH ₂ CH ₃	6-CH ₂ CH ₂ CH ₃	yellow needle-like crystals (n-hexane)	88.0-89.0
	2-OH	7-OH		
	3-CH ₂ CH ₂ CH ₃	8-CH ₂ CH ₂ CH ₃		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
54	1-CH ₂ CH ₂ CH ₃	6-CH ₂ CH ₂ CH ₃	orange powdered (chloroform-n-hexane)	134.5-135.5
	2-OH	7-OH		
	3-Cl	8-Cl		
55	1-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂	orange needle-like crystals (chloroform-n-hexane)	164.0-165.0
	2-OH	7-OCH ₂ CH=CH ₂		
	3-CH ₂ CH=CH ₂			
56	1-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂	dark orange prism-like crystals (toluene)	143.0-145.0
	2-OH	7-OH		
	3-OH			
	4-CH ₂ CH=CH ₂			

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
57	1-CH ₂ CH=CH ₂	7-OCH ₂ CH ₂ =CH ₂	orange powdered (chloroform-n-hexane)	165.0-167.0
	2-OH			
	3-OH			
	4-CH ₂ CH=CH ₂			
58	2-CH ₂ CH=CH ₂	H	orange powdered (chloroform)	176.0-177.0
	3-OH			
59	3-OH	H	orange powdered (chloroform)	205.0-207.0
	4-CH ₂ CH=CH ₂			

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
60	2-CH ₂ CH=CH ₂ 3-OH 4-CH ₂ CH=CH ₂	H	yellow powdered (ethyl acetate-n-hexane)	184.0-185.0
61	1-CH ₂ CH=CH ₂ 4-OH	H	yellow powdered (chloroform-n-hexane)	213.0-216.0
62	3-CH ₂ CH=CH ₂ 4-OH	H	orange powdered (chloroform-n-hexane)	173.0-174.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
63	1-SCH ₃ 4-OH	H	orange powdered (chloroform-methanol)	262.0-265.0
64	1-SCH ₃ 3-CH ₂ CH=CH ₂ 4-OH	H	yellow powdered (chloroform-n-hexane)	196.0-198.0

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Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
65	H	5-CH ₃ 7-Br 8-OH	reddish orange oily	—
66	H	5-CH ₃ 8-OCH ₃	yellow needle-like crystals (ethanol)	121.0-123.0
67	H	5-CH ₃ 8-OCH ₂ CH=CH-CH ₃	yellow prism-like crystals (ethanol)	99.0-101.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
68	H	5-CH ₃ 7-CH-CH=CH ₂ (n-hexane-ethanol) CH ₃ 8-OH	yellow powdered	76.0-78.0
69	H	5-CH ₃ 8-OH	yellow needle-like crystals (ethanol)	124.0-125.0
70	1-OCH ₂ CH=CH ₂	H	yellow oily	—

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
71	3-OCH ₂ CH=CH ₂	H	yellow needle-like crystals (ethanol)	81.0-83.0
72	4-OCH ₂ CH=CH ₂	H	yellow needle-like crystals (ethanol)	112.0-114.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
73	2-OCH ₂ CH=CH ₂	H	yellow plate crystals (ethanol)	79.0-81.0
74	2-OCH ₃	5-OCH ₃	orange needle-like crystals (n-hexane)	131.0-133.0
75	H	5-CH ₃ 8-OCH ₂ CH=CH ₂	orange oily	-
76	2-OCH ₂ CH=CH ₂ 3-CH ₂ CH=CH ₂	5-OCH ₂ CH=CH ₂ 6-CH ₂ CH=CH ₂	red oily	-

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
77	1-OCH ₂ CH=CH ₂	7-OCH ₂ CH=CH ₂	yellow needle-like crystals (ethanol)	79.0-80.0
78	1-OCH ₃	7-OCH ₃	yellow powdered (ethanol)	124.0-126.0
79	2-OCH ₂ CH=CH ₂ 3-OCH ₂ CH=CH ₂	H	yellow needle-like crystals (ethanol)	112.0-113.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
80	2-OCH ₃ 3-OCH ₃	H	yellow scaly crystals (ethanol)	162.0-164.0
81	2-OH	5-OCH ₃	red powdered (chloroform-diethyl ether)	210.0-212.0
82	1-OCH ₃	H	yellow prism-like crystals (n-hexane-ethyl acetate)	144.0-145.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
83	3-OCH ₃	H	yellow needle-like crystals (n-hexane-ethyl acetate)	99.0-100.0
84	1-SCH ₃ 4-OCH ₃	H	orange powdered (n-hexane-ethyl acetate)	180.0-183.0
85	2-OCH ₃	7-OCH ₃	red needle-like crystals (ethanol)	123.0-124.0
86	2-OH	7-OCH ₃	violet powdered (chloroform)	188.0-192.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
87	2-OCH ₃	6-OCH ₃	yellow needle-like crystals (ethanol)	126.0-128.0
88	2-OCH ₂ CH=CH ₂	5-OCH ₂ CH=CH ₂	orange needle-like crystals (ethanol)	75.0-76.0
89	2-OH	7-Br	reddish orange oily	-

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
90	2-OCH ₂ CH=CH ₂	7-Br	yellow powdered (ethanol)	123.0-124.0
91	2-OH 3-CH ₂ CH=CH ₂	7-Br	red powdered	-
92	1-CH ₂ CH=CH ₂ 2-OCH ₂ CH=CH ₂	7-Br	yellow powdered (ethyl acetate-n-hexane)	83.0-84.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
93	2-OCH ₂ CH=CH ₂	6-OCH ₂ CH=CH ₂	yellow needle-like crystals (ethanol)	79.0-80.0
94	2-OCH ₂ CH=CH ₂	7-OCH ₂ CH=CH ₂	orange needle-like crystals (ethanol)	89.0-90.0
95	1-SCH ₃ 4-OCH ₂ CH=CH ₂	H	yellow powdered (n-hexane-ethyl acetate)	126.0-127.0
96	2-OCH ₃	H	yellow needle-like crystals (ethyl acetate-n-hexane)	75.0-76.0

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Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
97	H	5-CH ₃ 7-CH ₃ 8-OCH ₃	reddish orange oily	-
98	2-OCH ₂ CH=CH ₂ 3-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂ 7-OCH ₂ CH=CH ₂	orange needle-like crystals (ethyl acetate-n-hexane)	103.0-105.0
99	2-OCH ₃ 3-OCH ₃	6-OCH ₃ 7-OCH ₃	orange needle-like crystals (ethyl acetate-n-hexane)	194.0-195.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
100	2-OCH ₃ 3-OCH ₃	5-OCH ₃	orange needle-like crystals (chloroform-n-hexane)	184.0-186.0
101	2-OCH ₃ 3-OCH ₃	7-OCH ₃	orange needle-like crystals (chloroform-n-hexane)	164.0-165.0
102	2-OCH ₂ CH=CH ₂ 3-OCH ₂ CH=CH ₂	5-OCH ₂ CH=CH ₂	orange needle-like crystals (n-hexane)	77.0-79.0

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
103	2-OCH ₂ CH=CH ₂	6-OCH ₂ CH=CH ₂	orange needle-like crystals (chloroform-n-hexane)	99.0-100.0
	3-OCH ₂ CH=CH ₂	7-OCH ₂ CH=CH ₂		
104	2-OCH ₂ CH=CH ₂	7-OCH ₂ CH=CH ₂	orange powdered (chloroform-n-hexane)	116.0-117.0
	3-OCH ₂ CH=CH ₂			
105	2-OH	5-OCH ₃	red powdered (chloroform-diethyl ether)	210.0-212.0
106	1-CH ₂ CH=CH ₂	6-CH ₂ CH=CH ₂	yellow needle-like crystals (dichloromethane-n-hexane)	170.0-172.0
	$\begin{array}{c} \text{O} \\ \\ 2-\text{OCCH}_3 \end{array}$	$\begin{array}{c} \text{O} \\ \\ 7-\text{OCCH}_3 \end{array}$		

Table 4(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
107	$\text{O}=\text{C}-\text{OCCH}_3$	$\text{O}=\text{C}-\text{OCCH}_3$	yellow needle-like crystals (dichloromethane-n-hexane)	155.0-156.0
	$3-\text{CH}_2\text{CH}=\text{CH}_2$	$6-\text{CH}_2\text{CH}=\text{CH}_2$		
108	$\text{O}=\text{C}-\text{OCCH}_3$	$\text{O}=\text{C}-\text{OCCH}_3$	yellow needle-like crystals (ethyl acetate-n-hexane)	137.0-138.0
	$3-\text{CH}_2\text{CH}=\text{CH}_2$	$8-\text{CH}_2\text{CH}=\text{CH}_2$		

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Compound of Example 65: ^1H -NMR (CDCl_3 , δ ppm); 2.44 (3H, s), 7.35 (1H, s), 7.43-7.70 (4H, m), 9.00 (1H, s).

Compound of Example 70: ^1H -NMR (CDCl_3 , δ ppm); 4.73-4.83 (2H, m), 5.31-5.36 (1H, m), 5.51-5.59 (1H, m), 7.29 (1H, ddd, $J=1.5\text{Hz}$, $J=7\text{Hz}$, $J=7\text{Hz}$), 7.37-7.51 (3H, m), 7.64 (1H, d, $J=7.5\text{Hz}$).

Compound of Example 75: ^1H -NMR (CDCl_3 , δ ppm); 2.53 (3H, s), 4.72 (2H, dd, $J=1.5\text{Hz}$, $J=3\text{Hz}$), 4.70-4.77 (2H, m), 5.28-5.37 (1H, m), 5.50-5.60 (1H, m), 6.01-6.18 (1H, m), 6.73 (1H, d, $J=8.5\text{Hz}$), 7.18 (1H, d, $J=8.5\text{Hz}$), 7.30 (1H, d, $J=7.5\text{Hz}$), 7.46 (1H, dd, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$), 7.62 (1H, d, $J=7.5\text{Hz}$), 7.66 (1H, dd, $J=7.5\text{Hz}$, $J=7.5\text{Hz}$).

Compound of Example 76: ^1H -NMR (CDCl_3 , δ ppm); 3.45 (2H, d, $J=6.5\text{Hz}$), 3.93 (2H, d, $J=6.5\text{Hz}$), 4.90-5.50 (8H, m), 5.87-6.23 (4H, m), 6.92 (1H, s), 7.07-7.17 (1H, m), 7.33-7.40 (1H, m), 7.55 (1H, s).

Compound of Example 89: ^1H -NMR (CDCl_3 , δ ppm); 6.95 (1H, dd, $J=2.5\text{Hz}$, $J=8\text{Hz}$), 7.11 (1H, d, $J=2.5\text{Hz}$), 7.28 (1H, d, $J=8\text{Hz}$), 7.35 (1H, d, $J=8\text{Hz}$), 7.55 (1H, dd, $J=2\text{Hz}$, $J=8\text{Hz}$), 7.70 (1H, d, $J=2\text{Hz}$), 8.23 (1H, s).

Compound of Example 91: ^1H -NMR (CDCl_3 , δ ppm); 3.44 (2H, d, $J=6.5\text{Hz}$), 5.15-5.23 (2H, m), 5.92-6.07 (1H, m), 7.09-7.30 (4H, m), 7.52 (1H, dd, $J=2\text{Hz}$, $J=8\text{Hz}$), 7.65 (1H, d, $J=2\text{Hz}$).

Compound of Example 97: ^1H -NMR (CDCl_3 , δ ppm); 2.25

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(3H, s), 2.30 (3H, s), 3.92 (3H, s), 7.15 (1H, s), 7.41-7.68
(4H, m).

By using a suitable starting material, the following
compounds were obtained according to the same manner as that
5 described in Example 1.

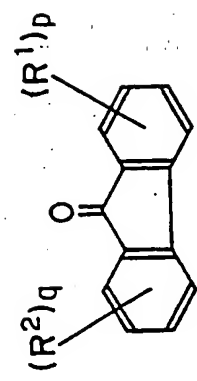
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20

25

Table 5



Example	(R¹) _p	(R²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
109	1-(CH ₂) ₂ CH ₃ 2-OH 3-(CH ₂) ₂ CH ₃	H	red needle-like crystals (ethanol-water)	157-158
110	1-(CH ₂) ₂ CH ₃ 2-OH	5-OH 6-(CH ₂) ₂ CH ₃	red powdered (ethanol-water)	158-160
111	1-CH ₂ CH=CH ₂ 2-OCOCH ₃ 3-OCOCH ₃ 4-CH ₂ CH=CH ₂	H	yellow needle-like crystals (ethyl acetate)	167-168

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
112	1-CH ₃ 2-OH 3-CH ₃	5-OH	red needle-like crystals (ethanol-water)	247-249
113	2-OH 3-Br	5-OH 8-Br	red powdered (ethanol-water)	more than 300
114	1-CH-CH ₃ CH ₃ 2-OH 3-CH-CH ₃ CH ₃	5-OH	red needle-like crystals (ethyl acetate-n-hexane)	211-213

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
115	1-CH ₃	5-OH	red needle-like crystals (toluene)	190-191
	2-OH	6-CH ₂ N(CH ₃) ₂		
	3-CH ₃			
116	1-CH ₃	5-OH	orange needle-like crystals (toluene-n-hexane)	181-182
	2-OH	6-CH ₂ N(CH ₃) ₂		
	3-CH ₃	8-CH ₂ N(CH ₃) ₂		
117	1-CH-CH ₃ CH ₃	5-OH	red needle-like crystals (toluene-n-hexane)	198-200
	2-OH	6-CH ₂ N(CH ₃) ₂		
	3-CH-CH ₃ CH ₃			

Table 5(continued)


Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
118	1-CH ₃	5-OH	orange needle-like crystals (acetonitrile)	254-256
	2-OH	6-CH ₃		
	3-CH ₃			
119	1-CH ₃	5-OH	orange needle-like crystals (acetonitrile)	more than 300
	2-OH	6-CH ₃		
	3-CH ₃	8-CH ₃		
120	1-CH ₃	5-OH	brown needle-like crystals (dichloromethane-methanol)	285-287
	2-OH	6-CH ₂ -N 		
	3-CH ₃			

Table 5(continued)

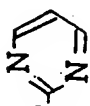
Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
121	1-CH ₃	5-OH	red powdered (toluene-n-hexane)	138-139
	2-OH	6-CH ₂ NHCH ₂ CO ₂ C ₂ H ₅		
	3-CH ₃			
122	1-(CH) ₂ CH ₃	5-OH	red needle-like crystals (toluene)	208-213
	2-OH	6-(CH) ₂ CH ₃		
	3-CH ₂ N(CH ₃) ₂			
123	1-CH ₃	5-OH	orange powdered (ethyl acetate)	278-280
	2-OH	6-CH ₂ NH- 		
	3-CH ₃			

Table 5(continued)


Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
124	1-(CH ₂) ₂ CH ₃ 2-OH 3-CH ₂ NHCH ₂ CO ₂ C ₂ H ₅	5-OH 6-(CH ₂) ₂ CH ₃	red needle crystals (toluene-n-hexane)	129-130
125	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ OCH ₃	red needle-like crystals (toluene-n-hexane)	178-179
126	1-(CH ₂) ₂ CH ₃ 2-OH 3-CH ₂ -N 	5-OH 6-(CH ₂) ₂ CH ₃	red needle crystals (ethanol-water)	250-252

Table 5(continued)




Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
127	1-(CH ₂) ₂ CH ₃	5-OH	orange powdered (acetonitrile)	239-241
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-CH ₂ NH- 			
128	1-CH-CH ₃	5-OH	red powdered (toluene)	236-237
		6-CH ₂ -N- 		
	2-OH			
	3-CH-CH ₃			
129	1-(CH ₂) ₂ CH ₃	5-OH	orange needle-like crystals (toluene-n-hexane)	194-195
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-CH ₂ OCH ₃			

Table 5(continued)



Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
130	1-(CH ₂) ₂ CH ₃	5-OH	red needle-like crystals (acetonitrile)	204-205
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-CH ₂ NH- 			
131	1-(CH ₂) ₂ CH ₃	5-OH	red sacley crystals (isopropyl ether)	145-146
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-CH ₂ NH-CH-CH ₂ CH-CH ₃ CO ₂ CH ₃ CH ₃			
132	1-(CH ₂) ₂ CH ₃	5-OH	red needle crystals (toluene-n-hexane)	123-124
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-CH ₂ -N- 			

Table 5(continued)


Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
133	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ N(CH ₃) ₂	orange powdered (dimethylformamide-water)	262-264
134	1-(CH ₂) ₂ CH ₃ 2-OCOCH ₃ 3-(CH ₂) ₂ CH ₃	5-OCOCH ₃ 6-(CH ₂) ₂ CH ₃ 8-(CH ₂) ₂ CH ₃	yellow needle crystals (acetonitrile)	142-143
135	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ S- 	orange powdered (toluene)	219.5-221.0

Table 5(continued)


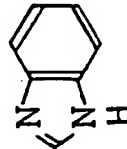

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
136	1-CH ₃		orange needle-like crystals (toluene)	205-206.5
	2-OH			
	3-CH ₃			
137	1-CH ₃		red powdered (dichloromethane-n-hexane)	252.5-255.5
	2-OH			
	3-CH ₃			
138	1-CH ₃		brown powdered (toluene-n-hexane)	278-279.5
	2-OH			
	3-CH ₃			

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
139	1-CH-CH ₃ CH ₃	5-OH	orange powdered	157.8-159
	2-OH	6-CH ₂ N(CH ₃) ₂	(toluene-n-hexane)	
	3-CH-CH ₃ CH ₃	8-CH ₂ N(CH ₃) ₂		
140	1-CH ₃	5-OH	brown needle-like crystals (dichloromethane-acetone)	288.5-290.5
	2-OH	6-CHO		
	3-CH ₃			
141	1-CH ₃	5-OH	orange needle-like crystals (acetonitrile)	200-201
	2-OH	6-CH ₂ S <chem>c1ccc(OCH3)cc1</chem>		
	3-CH ₃			

Table 5(continued)


Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
142	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ S- 	orange powdered (toluene-n-hexane)	165.5-167
143	1-CH ₂ CH-CH ₃ O(CH ₂) ₂ O(CH ₂) ₂ OH 2-OH 3-(CH ₂) ₂ CH ₃	5-OH 6-(CH ₂) ₂ CH ₃ 8-(CH ₂) ₂ CH ₃	yellow needle-like crystals (toluene-n-hexane)	136.5-137
144	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ CN	orange needle crystals (acetonitrile)	254.5-255.5

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
145	2-OH	5-OH	Brown needle-like crystals (toluene)	194.6-195.8
	3-(CH ₂) ₂ CH ₃	6-(CH ₂) ₂ CH ₃		
		8-(CH ₂) ₂ CH ₃		
146	1-(CH ₂) ₂ CH ₃	5-OH	Orange needle-like crystals (toluene-n-hexane)	203.4-204.8
	2-OH	6-(CH ₂) ₂ CH ₃		
	3-(CH ₂) ₂ CH ₃			

= 1119 =

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
148	1-Cl	5-OCH ₂ CH ₂ =CH ₂	yellow needle-like crystals (dichloromethane-n-hexane)	132-134
	2-OCH ₂ CH ₂ =CH ₂	8-Cl		
	3-Cl			
149	2-OCH ₂ CH ₂ =CH ₂	5-OCH ₂ CH ₂ =CH ₂	yellow needle-like crystals (dichloromethane-n-hexane)	117-118
	3-Cl	6-Cl		
150	2-OCH ₂ CH=CH ₂	5-OCH ₂ CH=CH ₂	yellow needle-like crystals (dichloromethane-n-hexane)	158-160
	3-Cl	8-Cl		

Table 5(continued)

Example	(R ¹) _p	(R ²) _q	Shape of crystals (Solvent for recrystallization)	Melting point (°C)
151	1-CH ₃ 2-OCH ₃ 3-CH ₃	5-OCH ₃	orange particulate crystals (n-hexane)	100-102
152	1-CH ₃ 2-OH 3-CH ₃	5-OH 6-CH ₂ N ⁺ (CH ₃) ₃	orange powdered (nitromethane-diethyl ether)	228.5-229.5 (I ⁻)
153	1-CH-CH ₃ CH ₃ 2-OCH ₃ 3-CH-CH ₃ CH ₃	5-OCH ₃	yellow powdered (ethyl acetate-n-hexane)	122.5-124

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Example 154

To ethanol (90 ml), a 50 % dimethylamine solution (4.5 g) and paraformaldehyde (1.5 g) were added and the mixture was stirred at 100°C for 20 minutes. To this
5 was added 1,3-dimethyl-2,5-dihydroxyfluorenone (3.0 g), followed by stirring at 100°C for 24 minutes. After the solvent was distilled off, the residue was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate (4:1)) and recrystallized from toluene to give 2.1 g of
10 1,3-dimethyl-6-dimethylaminomethyl-2,5-dihydroxyfluorenone as a red needle-like crystal.

Melting point: 190.0-191.0°C

Example 155

To acetic acid (30 ml), a 50 % dimethylamine solution
15 (1.5 g) and paraformaldehyde (0.5 g) were added and the mixture was stirred at 120°C for 20 minutes. To this was added 1,3-dimethyl-2,5-dihydroxyfluorenone (1.0 g), followed by stirring at 120°C for 8 hours. The reaction solution was neutralized with an aqueous 20 % sodium hydroxide solution and
20 extracted with dichloromethane, then the extract was dried over magnesium sulfate. The solvent was distilled off and the residue was recrystallized from toluene-n-hexane to give 750 mg of 1,3-dimethyl-6,8-bisdimethylaminomethyl-2,5-dihydroxyfluorenone as an orange needle-like crystal.

25 Melting point: 181.0-182.0°C

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By using a suitable starting material, compounds of the above Examples 117, 122 and 139 were obtained according to the same manner as that described in Examples 155 and 156.

Example 156

5 To ethanol (20 ml), 6-dimethylaminomethyl-2,5-dihydroxyfluorenone (200 mg), 10 % palladium-carbon (10 mg) and ammonium formate (212 mg) were added and the mixture was stirred at 90°C for 10 minutes. After the catalyst was removed, the reaction solution was concentrated and
10 recrystallized from acetonitrile to give 156 mg of 1,3,6-trimethyl-2,5-dihydroxyfluorenone as an orange needle-like crystal.

Melting point: 254.0-256.0°C

By using a suitable starting material, compounds of
15 the above Examples 11, 12, 65 to 69, 75, 97, 112, 115, 116, 119 to 121, 123, 125, 133, 135 to 138, 140 to 142, 144, 151 and 152 were obtained according to the same manner as that described in Examples 156.

Example 157

20 To a mixed liquid of acetonitrile (100 ml) and dimethylformamide (20 ml), 1,3-dimethyl-6-trimethylammoniummethyl-2,5-dihydroxyfluorenone iodide (550 mg) and imidazole (427 mg) were added and the mixture was stirred at 90°C for 30 minutes. After the solvent was
25 distilled off, the residue was purified by silica gel column

- 123 -

chromatography (eluent: dichloromethane/methanol (20:1)) and recrystallized from dichloromethane-methanol to give 217 mg of 1,3-dimethyl-6-(1-imidazolylmethyl-2,5-dihydroxyfluorenone as a brown powder.

5 Melting point: 285.0-287.0°C

Example 158

1,3-Dimethyl-6-trimethylammoniummethyl-2,5-dihydroxyfluorenone iodide (420 mg) was added to methanol (42 ml) and the mixture was stirred at 90°C for 24 hours. After
10 the solvent was distilled off, the residue was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate (4:1)) and recrystallized from toluene-n-hexane to give 100 mg of 1,3-dimethyl-6-methoxymethyl-2,5-dihydroxyfluorenone as a red needle-like crystal.

15 Melting point: 178.0-179.0°C

Example 159

To a mixed liquid of acetonitrile (60 ml) and dimethylformamide (9 ml), hydrochloric acid glycine ethyl ester (477 mg) and potassium carbonate (472 mg) were added and
20 the mixture was stirred at 90°C for one hour. To this was added 1,3-dimethyl-6-trimethylammoniummethyl-2,5-dihydroxyfluorenone iodide (300 mg), followed by stirring at 90°C for one hour. After the solvent was distilled off, ethyl acetate was added to the residue and potassium carbonate was
25 filtered. After the solvent was distilled off, the residue

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was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate (3:1)) and recrystallized from toluene-n-hexane to give 150 mg of 1,3-dimethyl-6-ethoxycarboxylmethylaminomethyl-2,5-dihydroxyfluorenone as a red powder.

Melting point: 138.0-139.0°C

By using a suitable starting material, compounds of the above Examples 115 to 117, 122, 123, 124, 126 to 133 and 139 were obtained according to the same manner as that described in Examples 157 to 159.

Example 160

To dimethylformamide (2 ml), 1,3-dimethyl-6-dimethylaminomethyl-2,5-dihydroxyfluorenone (150 mg) and 2-mercaptopyridine (168 mg) were added and the mixture was stirred at 150°C for 3.5 hours. After the solvent was distilled off, the residue was purified by silica gel column chromatography (eluent: n-hexane/ethyl acetate (5:1)) and recrystallized from toluene to give 90 mg of 1,3-dimethyl-6-(2-pyridylthio)methyl-2,5-dihydroxyfluorenone as an orange powder.

Melting point: 219.6-221°C

By using a suitable starting material, compounds of the above Examples 136 to 138, 141 and 142 were obtained according to the same manner as that described in Example 160.

Pharmacological test 1

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Nerve cells of the cerebral cortex were removed aseptically from a fetal rat (17 days-old) and cultured according to a Asou's method [Asou, H. Brain Res., 332, pages 355-357 (1985)]. After the meninx, blood vessel, etc. were removed from the cerebral hemisphere, they were put through a stainless steel mesh (pore size: 140 μ m). Then, the isolated cells were floated on a culture medium (Eagle's basal medium containing 10 % fetal bovine serum and glucose of 1 g/l) and 1.5 x 10⁶ cells were respectively seeded on a dish (diameter: 35 mm) coated with poly-L-lysine to initiate the culture (37°C, 3 % CO₂). After 24 hours, the culture medium was replaced by a culture medium containing a test compound and cultured for additional 9 days.

10 Days after initiation of the culture, neurite sprouting (NS) was evaluated under phase contrast microscopy by comparing with the control group. The results are shown in Table 6 below.

- (++): extremely strong in comparison with the control
- (+): strong in comparison with the control
- (±): same as the control
- (-): inferior to the control

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Table 6

	Test Compound	Dose (mole)	Culture
5	Compound of Example 11	10^{-5}	NS (+)
	Compound of Example 14	10^{-7}	NS (++)
	Compound of Example 16	10^{-7}	NS (+)
	Compound of Example 17	10^{-5}	NS (++)
	Compound of Example 18	10^{-5}	NS (++)
10	Compound of Example 19	10^{-5}	NS (++)
	Compound of Example 21	10^{-7}	NS (++)
	Compound of Example 26	10^{-7}	NS (+)
	Compound of Example 27	10^{-5}	NS (+)
	Compound of Example 28	10^{-5}	NS (++)
15	Compound of Example 31	10^{-7}	NS (+)
	Compound of Example 35	10^{-7}	NS (+)
	Compound of Example 40	10^{-5}	NS (++)
	Compound of Example 45	10^{-7}	NS (+)
	Compound of Example 47	10^{-6}	NS (+)
20	Compound of Example 48	10^{-6}	NS (+)
	Compound of Example 49	10^{-6}	NS (+)
	Compound of Example 60	10^{-7}	NS (+)
	Compound of Example 61	10^{-5}	NS (++)
	Compound of Example 62	10^{-6}	NS (++)
	0.5 % Ethanol	-	NS (\pm)

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Pharmacological test 2

(The measurement of neurite outgrowth in primary culture of mouse dorsal root ganglion cells)

Preparation of cells was conducted according to a method of Horie et al. [H. Horie., FEBS, 296, 23 (1990)]. That is, C57BL/6 male mice aged 10 to 15 weeks were used. They were bled to death under ether anesthetization and the backbone from cervical vertebra to sacral vertebra was removed. The capsula of dorsal root ganglion of which ventral root and dorsal root had been cut was stripped in a Ham F12 medium (Flow laboratories) and then ganglia were treated with 0.25 % collagenase (Worthington Biochemical Corporation) at 37°C for 90 minutes. The medium was replaced by a Hank's physiological buffer solution containing no calcium and magnesium and cells were treated with 0.25 % trypsin (Flow Laboratories) at room temperature for 20 minutes. A trypsin inhibitor (Sigma, 100 µg/ml) was added to terminate the enzyme reaction and trituration was conducted 20 times using a tapered Pasteur pipette. The medium was replaced again by the Ham F12 medium and cells were put through a nylon mesh (150 µm) to remove a cell mass which had not been separated. Cells were suspended in the Ham F12 medium containing a N1 additive [Bottenstein, J.E., Exp. Cell. Res., 125, 183 (1980)] (kanamycin of 60 µg/ml added).

25

A poly-l-lysine-coating cell disc as a culture

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medium which had been subjected to 10 μ g/ml laminin (Koken Cell Gen) coating treatment at 37°C for 3 hours was placed on a 24 well dish and nerve cells (5000 to 10000 cells/dish) were seeded. The test compound (concentration: 0.01 mol/l) was
5 dissolved in dimethyl sulfoxide and diluted with a phosphate buffer solution to adjust to a final concentration, and then added to a culture solution. Cells were cultured in 5 % CO₂-95 % air phase at 37°C for 7 days.

For the measurement of neurite outgrowth, the
10 cell disc was washed with a phosphate buffer solution 7 days after initiation of the culture and immobilized with 4 % paraformaldehyde at 4°C for 24 hours, and then immune staining was conducted with Vecstatin ABC kit (Vector) using a neurofilament antibody (200 kD, manufactured by Boehringer
15 Mannheim GmbH). The periphery of the cell disc was restrictively observed under microscopy, and the amount of neurofilament (whole length per well) was evaluated by comparing with the control well according to the following criteria: positive (+), false positive (\pm) and negative (-).
20 The results are shown in Table 7 below.

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Table 7

	Test Compound	Dose (mole)	Neurite outgrowth action
5	Compound of Example 17	10^{-6}	+
	Compound of Example 18	10^{-6}	+
	Compound of Example 19	10^{-7}	+
	Compound of Example 20	10^{-6}	+
	Compound of Example 21	10^{-7}	+
	Compound of Example 22	10^{-7}	+
	Compound of Example 26	10^{-7}	+
10	Compound of Example 27	10^{-7}	+
	Compound of Example 29	10^{-7}	+
	Compound of Example 30	10^{-7}	+
	Compound of Example 31	10^{-7}	+
	Compound of Example 32	3×10^{-8}	+
	Compound of Example 33	10^{-7}	+
	Compound of Example 34	10^{-7}	+
15	Compound of Example 36	10^{-6}	+
	Compound of Example 38	10^{-7}	+
	Compound of Example 39	10^{-7}	+
	Compound of Example 40	10^{-6}	+
	Compound of Example 41	10^{-7}	+
	Compound of Example 44	10^{-7}	+
	Compound of Example 45	10^{-7}	+
20	Compound of Example 47	10^{-7}	+
	Compound of Example 48	10^{-7}	+
	Compound of Example 49	10^{-7}	+
	Compound of Example 50	10^{-7}	+
	Compound of Example 53	10^{-7}	+
	Compound of Example 54	10^{-7}	+

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Table 7(continued)

	Test Compound	Dose (mole)	Neurite outgrowth action
	Compound of Example 60	10^{-6}	+
	Compound of Example 62	10^{-6}	+
5	Compound of Example 63	10^{-6}	+
	Compound of Example 64	10^{-6}	+
	Compound of Example 106	10^{-7}	+
	Compound of Example 108	10^{-7}	+
	Compound of Example 118	3×10^{-7}	+
	Compound of Example 123	10^{-7}	+
10	Compound of Example 127	10^{-7}	+
	Compound of Example 131	10^{-7}	+
	Compound of Example 132	10^{-7}	+
	Compound of Example 134	3×10^{-8}	+
	Compound of Example 136	3×10^{-7}	+
	Compound of Example 141	3×10^{-8}	+
15	Compound of Example 142	3×10^{-8}	+
	Compound of Example 143	10^{-7}	+
	Compound of Example 144	10^{-7}	+

Pharmacological test 3

20

(The measurement of antioxidation action)

The antioxidation action was measured using the hyperoxidation reaction of lipid due to ascorbic acid induction [Shimada, O. and Yasuda, H. BBA489, 163-172 (1977)].

Microsome fraction was obtained from a liver of Wister

25

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rat by a Kato's method [J. Biochem., 59, 574 (1966)]. This fraction was added to a 60 mM potassium phosphate buffer solution (containing 45 mM potassium-chloride, 200 μ M ascorbic acid and 20 μ M ferrous sulfate) in an amount of 1 mg/ml and the test compound (0.1 % dimethyl sulfoxide) was added, and the mixture was incubated at 37°C for 15 minutes. The same amount of 10 % trichloroacetic acid was added and the resultant was centrifuged. A portion of the supernatant was collected and the amount of malondialdehyde due to thiobarbituric acid (TBA value) was measured [Klaassen, C. D. and Plaa, G. L. Biochem. Pharmacol., 18, 2019 (1969)]. The inhibition ratio was calculated by the following formula:

Inhibition ratio =

$\{1 - (\text{TBA value of specimen}) / (\text{TBA value of control})\} \times 100,$

and 50 % inhibition concentration (IC_{50}) is shown in Table 8.

20

25

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Table 8

Test compound	IC ₅₀ (μM)
Compound of Example 21	0.1
Compound of Example 27	1.6
Compound of Example 31	0.2
Compound of Example 47	0.2
Compound of Example 49	2.1

Pharmacological test 4

(C-GMP-PDE (type V) inhibition action)

The separation and purification of PDE from a human blood platelet was conducted according to a method of Hidaka et al. [Hidaka, H. and Asano, I., Biochem. Biophys. Acta 429, 485-497 (1976)]. That is, a blood platelet derived from a healthy adult was washed with water, floated with a Tris buffer solution and centrifuged. Then, the supernatant thereof was applied to DEAE-cellulose and separated into three fractions, FI, FII and FIII due to concentration gradient of sodium acetate. By using FI having high affinity to C-GMP, the inhibition action of the test compound was examined. The influence of the drug on PDE was represented by the inhibition ratio to PDE activity in the absence of the drug. The results are shown in Table 9.

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Table 9

		Test compound	IC ₅₀ (μM)
5		Compound of Example 21	14.7
		Compound of Example 27	8.7
		Compound of Example 31	0.4
		Compound of Example 47	3.4
		Compound of Example 49	2.2

10

15

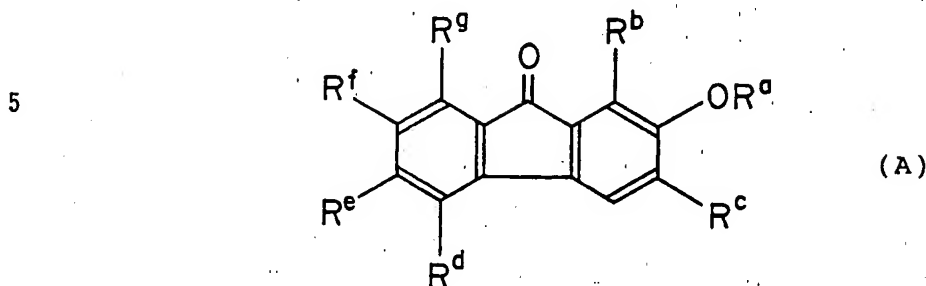
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CLAIMS

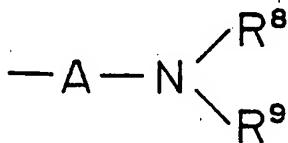
1. A fluorenone derivative represented by the formula:



10 [wherein R^a is a hydrogen atom, a lower alkenyl group or an acetyl group;

R^b and R^c are the same or different and are a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkenyloxy group, a group of the formula:

15



(wherein R⁸ and R⁹ are the same or different and indicate a hydrogen atom, a lower alkyl group, a lower alkoxy carbonyl-substituted lower alkyl group, a pyrimidinyl group or pyrazinyl group, and R⁸ and R⁹ may bond together with the nitrogen atom to which they are attached to form a 5- or 6-membered saturated heterocycle through a nitrogen or oxygen atom or not, the heterocycle optionally containing a

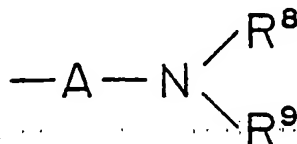
20

25 substituent selected from the group consisting of a

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lower alkyl group and a lower alkoxy-carbonyl group; and A is a lower alkylene group), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

R^d , R^e , R^f and R^g are the same or different and are a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkenyloxy group, a group of the formula:



(wherein R^8 and R^9 are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

(1) R^c and R^g must not be methyl groups when R^a , R^b , R^d , R^e and R^f are hydrogen atoms,

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(2) R^f must not be a methyl group when R^a , R^b , R^c , R^d , R^e and R^g are hydrogen atoms,

(3) R^g must not be a methyl group when R^b , R^c , R^e and R^f are hydrogen atoms, and R^a is a hydrogen atom or an acetyl group,

(4) R^b and R^f must not be methyl groups when R^a , R^c , R^d , R^e and R^g are hydrogen atoms,

(5) R^b must not be an allyl group when R^c , R^d , R^e , R^f and R^g are hydrogen atoms, and R^a is a hydrogen atom or an acetyl group,

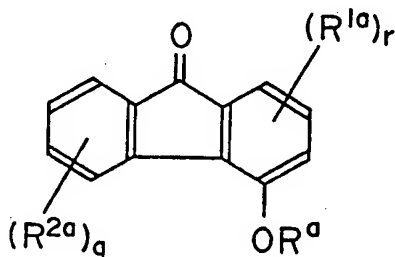
(6) any one to three of R^b to R^g must not be lower alkyl groups or halogen atoms when R^a is a hydrogen atom,

(7) R^a must not be a hydrogen atom and an acetyl group when R^b , R^c , R^d , R^e , R^f and R^g are hydrogen atoms,

(8) R^f must not be a cyano-substituted lower alkyl group when R^a , R^b , R^c , R^d , R^e and R^g are hydrogen atoms, and

(9) any one of R^d , R^e , R^f and R^g must not be a hydrogen atom when R^b and R^c are hydrogen atoms and any one of R^d , R^e , R^f and R^g is a lower alkenyl group] or a salt thereof.

2. A fluorenone derivative represented by the formula:



(B)

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[wherein R^a is as defined in claim 1; q is an integer of 1 to 4; r is an integer of 1 to 3;

R^{1a} is the same meanings as R^b and R^c in claim 1;

R^{2a} is the same meanings as R^d to R^g in claim 1;

5 provided that,

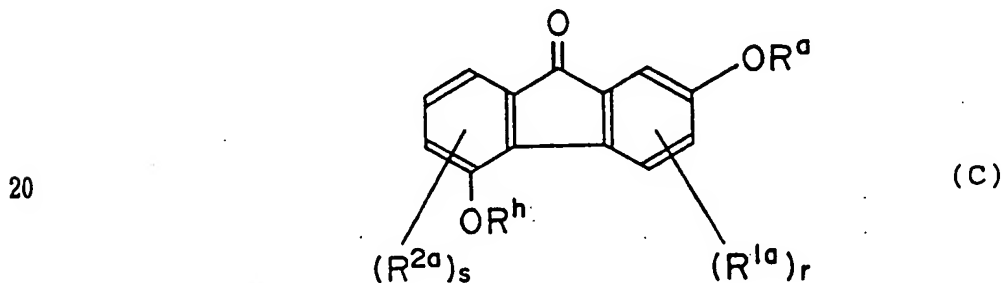
(1) R^{1a} must not be a hydrogen atom when R^a is a hydrogen atom or an acetyl group and R^{2a} is a lower alkoxy group,

10 (2) R^{2a} must not be a lower alkenyl group when R^{1a} is a hydrogen atom and q is 1, and

(3) a total of r and q must not be an integer of 2 to 4 when R^a is a hydrogen atom and R^{1a} and R^{2a} indicate a hydrogen atom, a halogen atom or a lower alkyl group] or a salt thereof.

15

3. A fluorenone derivative represented by the formula:



25

[wherein R^{1a} , R^{2a} , R^a and r are as defined in claim 1 or 2;

R^h is a hydrogen atom, a lower alkenyl group or an acetyl

group; s is an integer of 1 to 3; provided that,

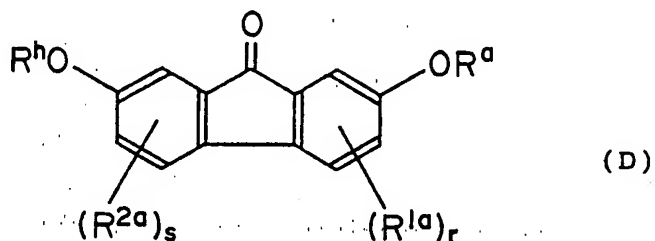
- 138 -

(1) any one of R^a and R^h is an acetyl group when R^{1a} and R^{2a} are hydrogen atoms, and

(2) a 4-position of a fluorenone skeleton must not be substituted with R^{1a} when R^a and R^h are hydrogen atoms or acetyl groups, and R^{2a} are hydrogen atom, r is 1 and R^{1a} is a methoxy group] or a salt thereof.

4. A fluorenone derivative represented by the formula:

10



15 [wherein R^{1a} , R^{2a} , R^a , R^h , r and s are as defined in claim 1, 2 or 3; provided that,

(1) both R^{1a} and R^{2a} must not be hydrogen atoms when R^a and R^h are hydrogen atoms or acetyl groups,

20 (2) 1- and 8-positions of a fluorenone skeleton must not be substituted with R^{1a} and R^{2a} when R^a and R^h are hydrogen atoms, r and s are 1 and R^{1a} and R^{2a} are methyl groups, and

(3) 3- and 6-positions of a fluorenone skeleton must not be substituted with R^{1a} and R^{2a} when R^a and R^h are hydrogen atoms, r and s are 1 and R^{1a} and R^{2a} are halogen atoms] or a salt thereof.

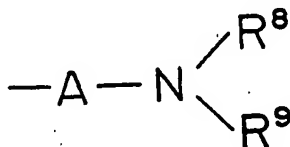
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5. The fluorenone derivative according to claim 1, wherein R^b and R^c indicate a hydrogen atom, a lower alkenyl group or a lower alkyl group, or a salt thereof.

5

6. The fluorenone derivative according to claim 1, wherein R^b and R^c indicate a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkenyloxy group, a group of the formula:

10



(wherein A, R⁸ and R⁹ are as defined in claim 1), an
15 imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

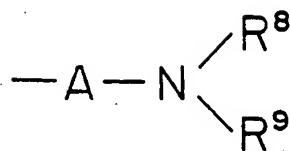
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7. The fluorenone derivative according to claim 5, wherein R^d, R^e, R^f and R^g indicate a hydrogen atom, a lower alkoxy group, a lower alkyl group, a lower alkenyl group, a lower alkenyloxy group or a halogen atom, or a salt thereof.

25

8. The fluorenone derivative according to claim 5, wherein R^d, R^e, R^f and R^g indicate a group of the formula:

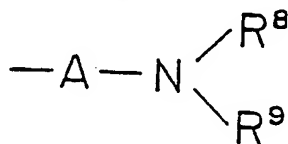
- 140 -



5 (wherein R^8 , R^9 and A are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl
 10 ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt
 15 thereof.

9. The fluorenone derivative according to claim 6, wherein R^d , R^e , R^f and R^g indicate a hydrogen atom, a lower alkoxy group, a lower alkyl group, a lower alkenyl group, a lower alkenyloxy group or a halogen atom, or a salt thereof.

20 10. The fluorenone derivative according to claim 6, wherein R^d , R^e , R^f and R^g indicate a group of the formula:



25 (wherein R^8 , R^9 and A are as defined in claim 1), an

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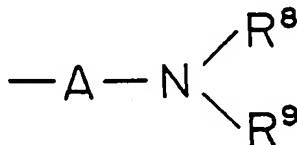
imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

11. The fluorenone derivative according to claim 7, 8, 9 or 10, wherein R^a is a hydrogen atom, or a salt thereof.

12. The fluorenone derivative according to claim 7, 8, 9 or 10, wherein R^a is a lower alkenyl group, or a salt thereof.

13. The fluorenone derivative according to claim 2, wherein R^{1a} is a hydrogen atom, a lower alkenyl group, a lower alkylthio group or a lower alkyl group, or a salt thereof.

14. The fluorenone derivative according to claim 2, wherein R^{1a} is a halogen atom, a lower alkoxy group, a lower alkenyloxy group, a group of the formula:

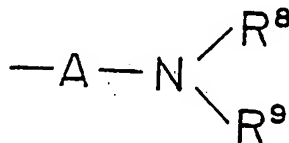


(wherein A, R^8 and R^9 are as defined in claim 1), an

imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

15. The fluorenone derivative according to claim 13, wherein R^{2a} is a hydrogen atom, a lower alkoxy group, a lower alkyl group, a lower alkenyl group, a lower alkenyloxy group or a halogen atom, or a salt thereof.

16. The fluorenone derivative according to claim 13, wherein R^{2a} is a group of the formula:



15

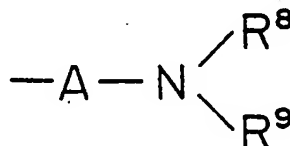
(wherein R^8 , R^9 and A are as defined in claim 1), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group,

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or a salt thereof.

17. The fluorenone derivative according to claim 14,
 wherein R^{2a} is a hydrogen atom, a lower alkoxy group, a lower
 alkyl group, a lower alkenyl group, a lower alkenyloxy group
 5 or a halogen atom, or a salt thereof.

18. The fluorenone derivative according to claim 14,
 wherein R^{2a} is a group of the formula:



10

(wherein R^8 , R^9 and A are as defined in claim 1), an
 imidazolyl-substituted lower alkyl group, a lower alkoxy-
 substituted lower alkyl group, a pyridylthio-substituted lower
 alkyl group, a phenylthio-substituted lower alkyl group
 15 optionally containing a lower alkoxy group as a substituent on
 a phenyl ring, benzimidazolylthio-substituted lower alkyl
 group, an imidazolylthio-substituted lower alkyl group, a
 lower alkanoyl group, a cycloalkylthio-substituted lower alkyl
 group, a cyano-substituted lower alkyl group or a lower
 20 trialkyl-substituted ammonium-substituted lower alkyl group,
 or a salt thereof.

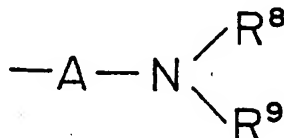
19. The fluorenone derivative according to claim 15, 16,
 17 or 18, wherein R^a is a hydrogen atom, or a salt thereof.

20. The fluorenone derivative according to claim 15, 16,
 25 17 or 18, wherein R^a is a lower alkenyl group, or a salt

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thereof.

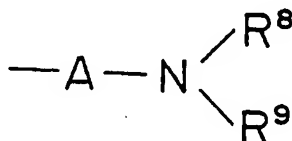
21. The fluorenone derivative according to claim 3, wherein R^{1a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a group of the formula:



(wherein A, R^8 and R^9 are as defined in claim 1), an
imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group or a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group, or a salt thereof.

22. The fluorenone derivative according to claim 3, wherein R^{1a} is a lower alkoxy group, a lower alkylthio group, a lower alkenyloxy group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

23. The fluorenone derivative according to claim 21, wherein R^{2a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a group of the formula:



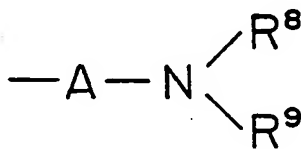
(wherein R^8 , R^9 and A are as defined above), an imidazolyl-

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substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

24. The fluorenone derivative according to claim 21, wherein R^{2a} is a lower alkoxy group or lower alkenyloxy group, or a salt thereof.

25. The fluorenone derivative according to claim 22, wherein R^{2a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group, a halogen atom, a group of the formula:



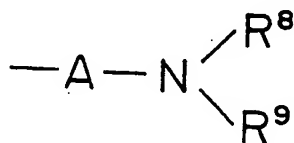
(wherein R^8 , R^9 and A are as defined in claim 1), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on

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a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower
 5 trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

26. The fluorenone derivative according to claim 21, wherein R^{2a} is a lower alkoxy group or a lower alkenyloxy group, or a salt thereof.

10 27. The fluorenone derivative according to claim 3, wherein r and s indicate 1 or 2; 1- and/or 3-positions of a fluorenone skeleton are substituted with R^{1a} ; 6- and/or 8-positions of fluorenone skeleton are substituted with R^{2a} ; when r is 1, R^{1a} is the same meanings as defined in claim 3,
 15 and when r is 2, one R^{1a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group or a halogen atom and the other R^{1a} is a hydrogen atom, a lower alkyl group, a group of the formula:

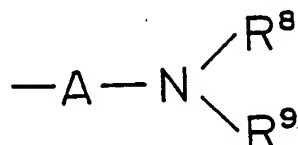


20 (wherein A, R^8 and R^9 are as defined in claim 1), a halogen atom, a lower alkenyl group, an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group or a
 25 hydroxyl group-substituted lower alkoxy-lower alkoxy-

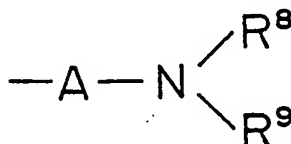
- 147 -

substituted lower alkyl group; when s is 1, R^{2a} is the same meanings as defined in claim 3, and when s is 2, one R^{2a} is a hydrogen atom, a lower alkyl group, a lower alkenyl group or a group of the formula:

5



(wherein A, R⁸ and R⁹ are as defined in claim 1) and the other
10 R^{2a} is a halogen atom, a group of the formula:



15 (wherein A, R⁸ and R⁹ are as defined in claim 1), a lower alkenyl group, a lower alkyl group, an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted alkyl group optionally containing a
20 lower alkoxy group as a substituent on a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-
25 substituted ammonium-substituted lower alkyl group, or a salt

thereof.

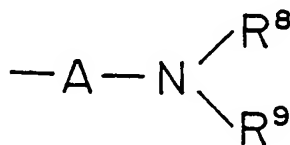
28. The fluorenone derivative according to claim 3, wherein r and s indicate 1 or 2; 1- and/or 3 positions of a fluorenone skeleton are substituted with R^{1a}; 6- and/or 8 positions of a fluorenone skeleton are substituted with R^{2a}; and R^{1a} and R^{2a} indicate a hydrogen atom, a lower alkyl group or a lower alkenyl group, or a salt thereof.

29. The fluorenone derivative according to claims 21 to 28, wherein R^a and R^h indicate a hydrogen atom or an acetyl group, or a salt thereof.

30. The fluorenone derivative according to claims 21 to 28, wherein R^a and R^h indicate a lower alkenyl group, or a salt thereof.

31. The fluorenone derivative according to claim 4, wherein R^{1a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group or a halogen atom, or a salt thereof.

32. The fluorenone derivative according to claim 4, wherein R^{1a} is a lower alkoxy group, a lower alkylthio group, a lower alkenyloxy group, a group of the formula:



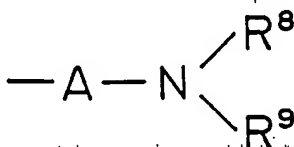
(wherein A, R⁸ and R⁹ are as defined in claim 1), an imidazolyl-substituted lower alkyl group, a lower alkoxy-

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substituted lower alkyl group, a hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

5 33. The fluorenone derivative according to claim 31, wherein R^{2a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group or a halogen atom, or a salt thereof.

34. The fluorenone derivative according to claim 31, wherein R^{2a} is a lower alkoxy group, a lower alkenyloxy group,
10 a group of the formula:



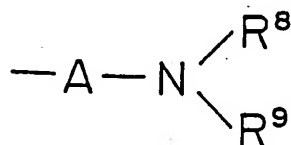
(wherein R^8 , R^9 and A are as defined in claim 1), an
15 imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an
20 imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

25 35. The fluorenone derivative according to claim 32,

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wherein R^{2a} is a hydrogen atom, a lower alkenyl group, a lower alkyl group or a halogen atom, or a salt thereof.

36. The fluorenone derivative according to claim 32, wherein R^{2a} is a lower alkoxy group, a lower alkenyloxy group, a group of the formula:



(wherein R^8 , R^9 and A are as defined in claim 1), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, benzimidazolylthio-substituted lower alkyl group, an imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group, or a salt thereof.

37. The fluorenone derivative according to claims 31 to 36, wherein R^a and R^h indicate a hydrogen atom or an acetyl group, or a salt thereof.

38. The fluorenone derivative according to claims 31 to 36, wherein R^a and R^h indicate a lower alkenyl group, or a salt thereof.

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39. 1,3,6,8-Tetrapropyl-2,5-dihydroxyfluorenone.

40. 1,3,6,8-Tetrapropyl-2,5-diacetyloxyfluorenone.

41. 1,6-Diallyl-2,5-dihydroxyfluorenone.

42. 1,4-Diallyl-2,5-dihydroxyfluorenone.

5 43. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 1 as an
active component.

44. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 2 as an
10 active component.

45. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 3 as an
active component.

46. A central or peripheral nerve degeneration repair or
15 protective agent containing the compound of claim 4 as an
active component.

47. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 39 as an
active component.

20 48. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 40 as an
active component.

49. A central or peripheral nerve degeneration repair or
protective agent containing the compound of claim 41 as an
25 active component.

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50. A central or peripheral nerve degeneration repair or protective agent containing the compound of claim 42 as an active component.

51. The fluorenone derivative according to claim 7, 8, 9 or 10, wherein R^a is an acetyl group, or a salt thereof.

52. The fluorenone derivative according to claim 15, 16, 17 or 18, wherein R^a is an acetyl group, or a salt thereof.

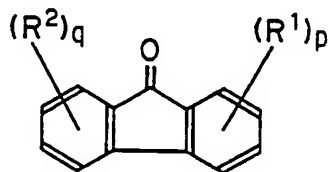
53. The fluorenone derivative according to any one of claims 21 to 28, wherein R^a and R^h indicate an acetyl group, or a salt thereof.

54. The fluorenone derivative according to any one of claims 21 to 28, wherein R^a and R^h indicate a hydrogen atom, or a salt thereof.

55. The fluorenone derivative according to any one of claims 31 to 36, wherein R^a and R^h indicate a hydrogen atom, or a salt thereof.

56. The fluorenone derivative according to any one of claims 31 to 36, wherein R^a and R^h indicate an acetyl group, or a salt thereof.

57. Method for repairing or protecting central or peripheral nerve degeneration, which comprises using a fluorenone derivative represented by the formula:

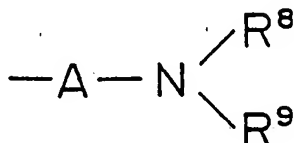


(1)

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[wherein R¹ is a hydrogen atom, a hydroxyl group, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyloxy group, a lower alkenyloxy group, a group of the formula:

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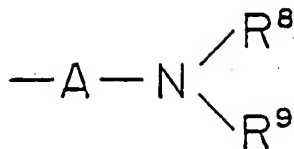


(wherein R⁸ and R⁹ are the same or different and indicate a
10 hydrogen atom, a lower alkyl group, a lower alkoxy-carbonyl-substituted lower alkyl group, a pyrimidinyl group or pyrazinyl group, and R⁸ and R⁹ may bond together with the nitrogen atom to which they are attached to form a 5- or 6-membered saturated heterocycle through a nitrogen or oxygen
15 atom or not, the heterocycle optionally containing a substituent selected from the group consisting of a lower alkyl group and a lower alkoxy-carbonyl group; and A is a lower alkylene group), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a
20 hydroxyl group-substituted lower alkoxy-lower alkoxy-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

R² is a hydrogen atom, a hydroxyl group, a lower alkenyl group, a lower alkyl group, a halogen atom, a lower alkoxy
25 group, a lower alkanoyloxy group, a lower alkenyloxy group, a

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group of the formula:

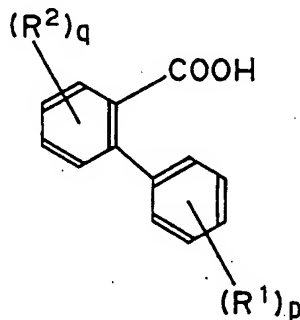


5 (wherein R^8 and R^9 are as defined above), an imidazolyl-substituted lower alkyl group, a lower alkoxy-substituted lower alkyl group, a pyridylthio-substituted lower alkyl group, a phenylthio-substituted lower alkyl group optionally containing a lower alkoxy group as a substituent on a phenyl ring, a benzimidazolylthio-substituted lower alkyl group, an
 10 imidazolylthio-substituted lower alkyl group, a lower alkanoyl group, a cycloalkylthio-substituted lower alkyl group, a cyano-substituted lower alkyl group or a lower trialkyl-substituted ammonium-substituted lower alkyl group;

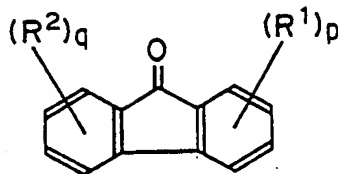
15 p and q indicate an integer of 1 to 4;

provided that R^1 and R^2 may be the same or different] or a salt thereof.

58. A process for producing a fluorenone derivative represented by the formula:



[wherein R^1 , R^2 , p and q are as defined in claim 57] which comprises subjecting a compound of the formula:



[wherein R^1 , R^2 , p and q are as defined in claim 57] to a cyclization reaction.

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INTERNATIONAL SEARCH REPORT

International Application No.

PCT/JP 94/00966

A. CLASSIFICATION OF SUBJECT MATTER

C 07 C 49/747, 49/755, 69/12, 323/22, 235/18, 229/14, 255/40
 C 07 D 233/60, 239/42, 295/116, 213/70, 235/26, 233/84
 A 61 K 31/12, 31/235, 31/275, 31/135, 31/415, 31/44, 31/505

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

C 07 C 49/00, 69/00, 323/00, 235/00, 229/00, 255/00
 C 07 D 233/00, 239/00, 295/00, 213/00, 235/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	CHEMICAL ABSTRACTS, vol. 116, no. 5, issued 1992, February 03 (Columbus, Ohio, USA), W. WANG et al. "Remote directed metalation of biaryl o-carbamates. Ring to ring carbamoyl transfer route to biaryls, dibenzo (b,d) pyra- nones, and the natural deng- ibsin", page 750, no. 41 184v; & J. Org. Chem. 1992,57(2), 424-6 (Eng).	3
A	CHEMICAL ABSTRACTS, vol. 57, no. 2, issued 1962, July 23 (Columbus, Ohio, USA), R.A. BARNES et al. "Syntheses	4

☒ Further documents are listed in the continuation of box C.☐ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention.

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

Z document member of the same patent family

Date of the actual completion of the international search

18 August 1994

Date of mailing of the international search report

20.09.94

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KÖRBER e.h.

INTERNATIONAL SEARCH REPORT

-2-

 Internat Application No
 PCT/JP 94/00966

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	<p>related to etiojervane.</p> <p>II. Synthesis of some substituted fluorenes", no. 2157c; & J. Org. Chem. 26,4544-8 (1961), chemical abstracts; seventh collective Index, 1962-1966; formulars; page 2853F, column 1, line 13.</p> <p>--</p>	
A	<p>CHEMICAL ABSTRACT, vol. 82, no. 19, issued 1975, May 12 (Columbus, Ohio, USA), T.C. THOMAS et al. "Bromination of 2-hydroxyfluorene, 2-hydroxyfluorenone, and their methyl ether", no. 125 150y; & J. Indian Chem. Soc. 1974,5 (9), 814-16(Eng).</p> <p>--</p>	1
A	<p>CHEMICAL ABSTRACTS, vol. 58, no. 7, issued 1963, April 01 (Columbus, Ohio, USA), R.N. SPEAKE "Giberillic acid. XIX. The degradation of giberellic acid in sulfuric acid", no. 6712b; & J. Chem. Soc. 1963,7-15, chemical abstracts; seventh collective Index, 1962-1966; formulas; page 2852F, column 1, line 45.</p> <p>--</p>	1
A	<p>CHEMICAL ABSTRACTS, vol. 101, no. 16, issued 1984, October 15 (Columbus, Ohio, USA), J.T. TRAXLER "Fluorenone esters of phosphoric and phosphonic acids as insecticides", no. 152 076w; & US,A,4 447 420, chemical abstracts; eleventh collective Index, 1982-1986; formulas; page 7566F, column 2, line 29 (from the bottom).</p> <p>--</p>	1
A	<p>CHEMICAL ABSTRACTS, vol. 100, no. 11, issued 1984, March 12 (Columbus, Ohio, USA), L.A. LITVINOVA "3,6-Disubstituted fluoren-9-ones and</p>	4

INTERNATIONAL SEARCH REPORT

Int. nat. Application No

PCT/JP 94/00966

C. (Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant class No.
A	<p>their antiviral activity", no. 85 3612; & Khim.-Farm. Zh. 1983, 17 (10), 1177-80 (Russ).</p> <p>--- CHEMICAL ABSTRACTS, vol. 83, no. 23, issued 1975, December 08 (Columbus, Ohio, USA), T.C. THOMAS et al. "Synthesis of oxygen heterocyclics from 2-hydroxyfluorene and 2- hydroxyfluorenone", no. 193 012a; & J. Indian Chem. Soc. 1975, 52(7), 609-13 (Eng), chemical abstract; ninth collective Index, 1972-1976, formulas; page 8279F, column 3, line 35 (from the bottom).</p> <p>---</p>	1
A	<p>SCIENCE, vol. 214, no. 4520, issued October 1981, F.J. ROISEN et al. "Ganglio- side stimulation of axonal sprouting in vitro", pages 577, 578 (cited in the application).</p> <p>---</p>	43, 57
A	<p>SCIENCE, vol. 235, issued 1987, January, L.F. KROMER "Nerve growth factor treatment after brain injury prevents neuronal death", pages 214-216 (cited in the application).</p> <p>----</p>	43, 57